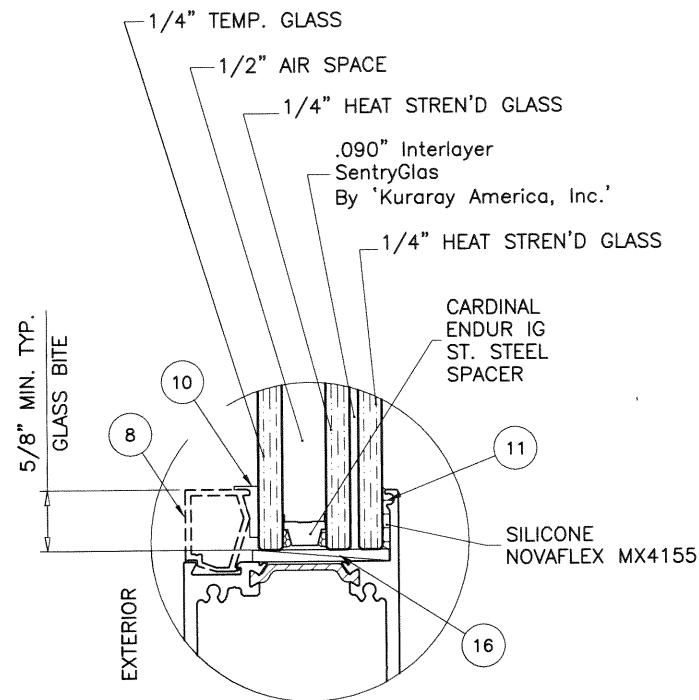




GLAZING DETAIL

1-1/4" OVERALL INSUL. LAM. GLASS

THESE DOORS ARE RATED FOR LARGE & SMALL MISSILE IMPACT. SHUTTERS ARE NOT REQUIRED.

SERIES 7950 INSWING BI-FOLD DOOR

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2017 (6TH EDITION)/2020 (7TH EDITION) FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY. ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2017/2020 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC. CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.

MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE. LABELING TO COMPLY WITH SECTION 1709.9.2.

DESIGN LOADS SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'.

DOORS WITH LOW PROFILE BOTTOM TRACK (EX7951 & EX7959) NOT APPROVED FOR WATER RESISTANCE.

INSTRUCTIONS:

USE CHARTS AS FOLLOWS.

- STEP 1** DETERMINE DESIGN WIND LOAD REQUIREMENT BASED ON WIND VELOCITY, BLDG. HEIGHT, WIND ZONE USING APPLICABLE ASCE 7 STANDARD.
- STEP 2** DETERMINE DOOR CAPACITY FROM TABLES ON SHEETS 4 OR 5.
- STEP 3** USING CHARTS ON SHEET 8 FOR E3 HARDWARE OR SHEET 9 FOR E4 HARDWARE SELECT HEAD ANCHOR OPTION WITH DESIGN RATING MORE THAN DESIGN LOAD SPECIFIED IN STEP 1 ABOVE.
- STEP 4** THE LOWEST VALUE RESULTING FROM STEPS 2 AND 3 SHALL APPLY TO ENTIRE SYSTEM.

Sealed: 9/30/20

INSUL. LAM. GLASS
LARGE MISSILE IMPACT

FL #28736



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COMP-ANL \ 18-129FWWS

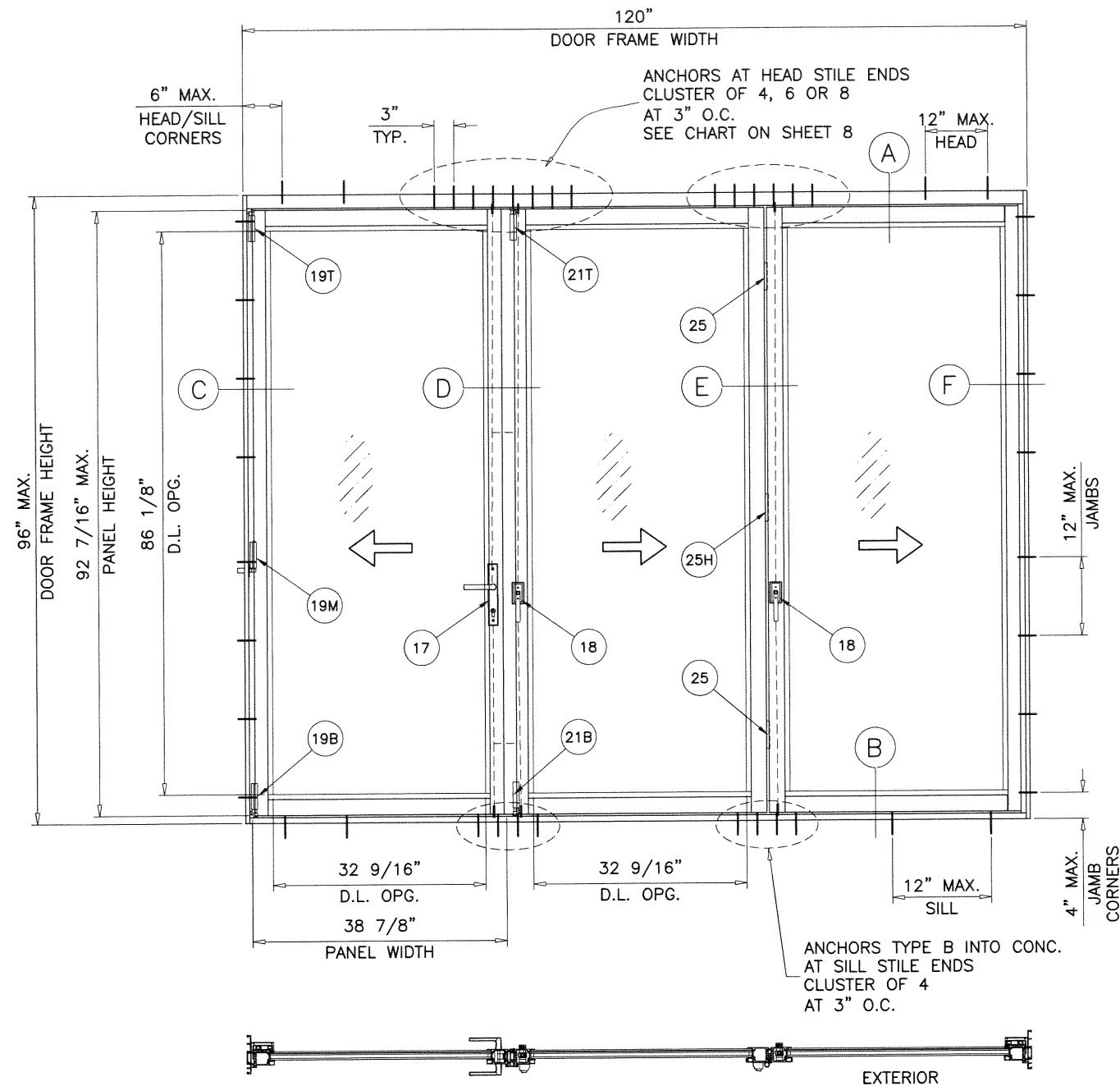
SERIES 7950 INSWING BI-FOLD DOOR (L.M.I.)

Western Window Systems
2200 E. Riverview Drive
Phoenix, AZ. 85034
Tel: (877) 268-1300 Fax: (876)

revisions:	no	date	by	description
	A	09.24.20	ML	UPDATED TO 2020 FBC

date: 12-12-18
scale: 3/8" = 1"
dr. by: MLS
chk. by:

drawing no.
18-129F
sheet 1 of 16



TYPICAL E3 ELEVATION (3 PANELS TESTED CONFIGURATION)
BI-FOLD DOOR WITH OUT-SWING LEAFS

PANEL SIZE:

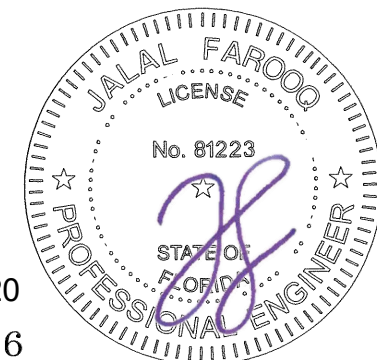
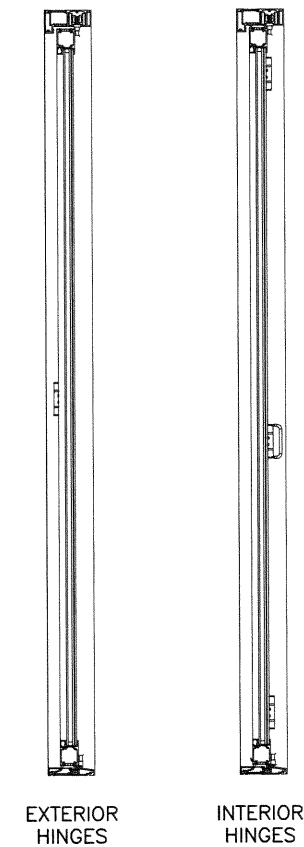
NOM. PANEL WIDTH = (DOOR FRAME WIDTH - 3.660\")/3
PANEL HEIGHT = DOOR FRAME HEIGHT - 3.544\"

DAYLITE OPENINGS:

DLO WIDTH = NOM. PANEL WIDTH - 6.340\"
DLO HEIGHT = PANEL HEIGHT - 6.340\"

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-09 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219

THREE PANEL DOOR CONFIGURATION WITH FOLDING AND SWING PANELS SHOWN.
DOOR MAY HAVE UP TO 10 PANELS AS SHOWN ON CHARTS ON SHEET 4
USING THE STILE CONFIGURATIONS SHOWN HEREIN.



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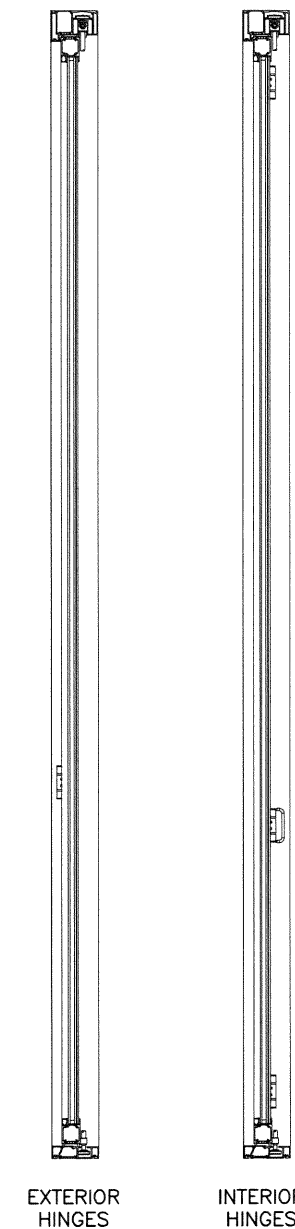
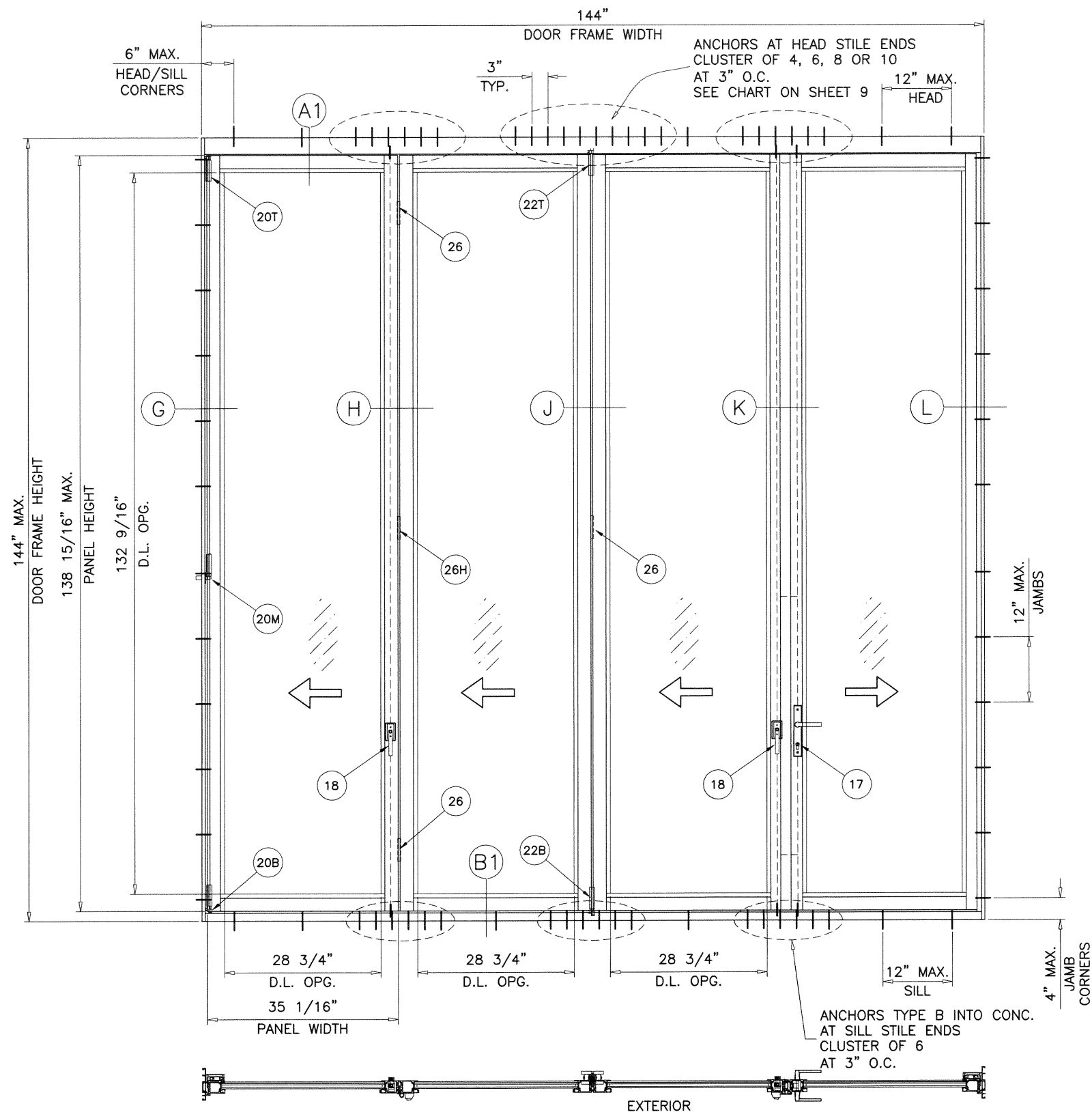
SERIES 7950 INSWING BI-FOLD DOOR (L.M.I.)

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revisions:	no.	date	by	description
	A	09.24.20	ML	UPDATED TO 2020 FBC
date:	12-12-18	scale:	1/2"=1'-0"	
dr. by:	MLS	chk. by:		
drawing no.	18-129F	sheet	2 of 16	

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PANEL SIZE:

NOM. PANEL WIDTH = (DOOR FRAME WIDTH - 3.750\")/4
 PANEL HEIGHT = DOOR FRAME HEIGHT - 5.077"

DAYLITE OPENINGS:

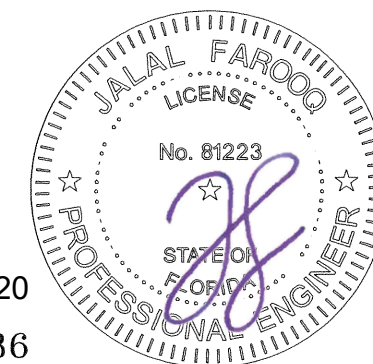
DLO WIDTH = NOM. PANEL WIDTH - 6.340\"/>

NOTE:
 GLASS CAPACITIES ON THIS SHEET ARE
 BASED ON ASTM E1300-09 (3 SEC. GUSTS)
 AND FLORIDA BUILDING COMMISSION
 DECLARATORY STATEMENT DCA05-DEC-219

TYPICAL E4 ELEVATION (4 PANELS TESTED CONFIGURATION)
 BI-FOLD DOOR WITH OUT-SWING LEAFS

FOUR PANEL DOOR CONFIGURATION WITH FOLDING AND SWING PANELS SHOWN.
 DOOR MAY HAVE UP TO 10 PANELS AS SHOWN ON CHARTS ON SHEET 5
 USING THE STILE CONFIGURATIONS SHOWN HEREIN.

Sealed: 9/30/20
 FL #28736



SERIES 7950 INSWING BI-FOLD DOOR (L.M.I.)

Western Window Systems

2200 E. Riverview Drive
 Phoenix, AZ. 85034

Tel: (877) 268-1300 Fax: (876)



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no	date	by	description
A	09.24.20	ML	UPDATED TO 2020 FBC

date: 12-12-18

scale: 1/2"=1'-0"

dr. by: M.L.S.

chk. by:

drawing no.

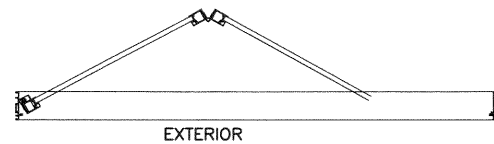
18-129F

sheet 3 of 16

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 MIAMI, FLORIDA 33173
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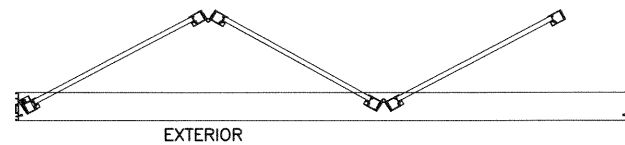
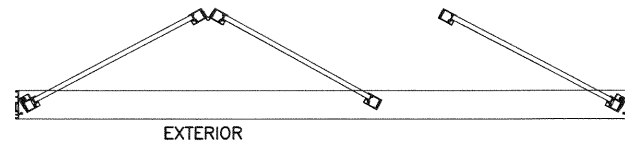
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COMP-ANL\18-129FWWS



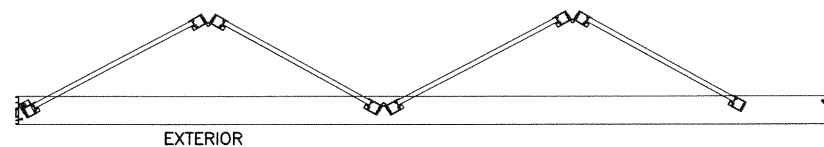
APPROVED CONFIGURATIONS

TWO (2) PANELS



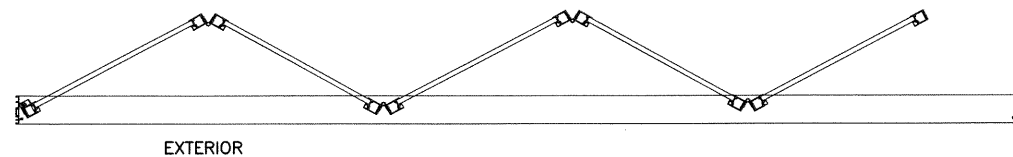
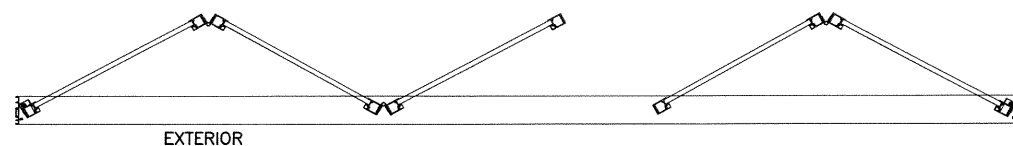
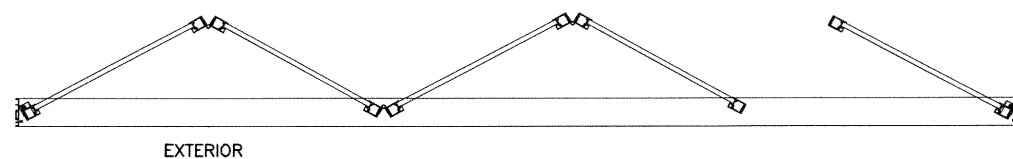
APPROVED CONFIGURATIONS

THREE (3) PANELS



APPROVED CONFIGURATIONS

FOUR (4) PANELS



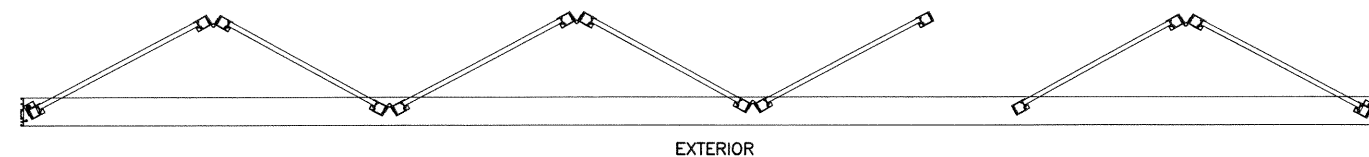
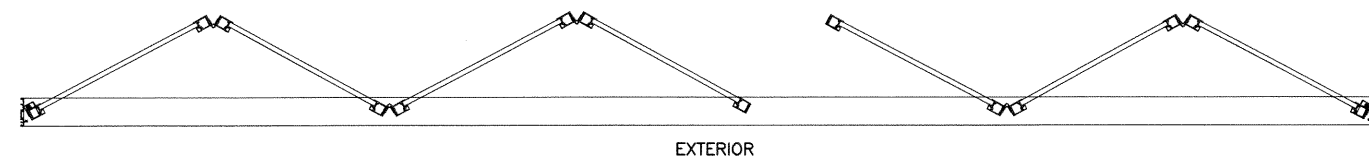
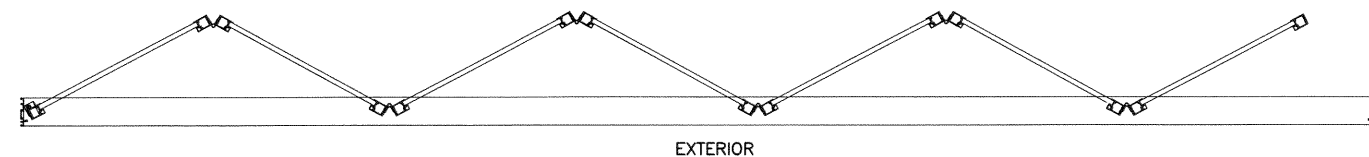
APPROVED CONFIGURATIONS

FIVE (5) PANELS

MAXIMUM FRAME AREA:
FRAME WIDTH X FRAME HEIGHT = 216 SQ. FT.
ADJUST BY REDUCING PANEL WIDTH OR HEIGHT IF REQUIRED.

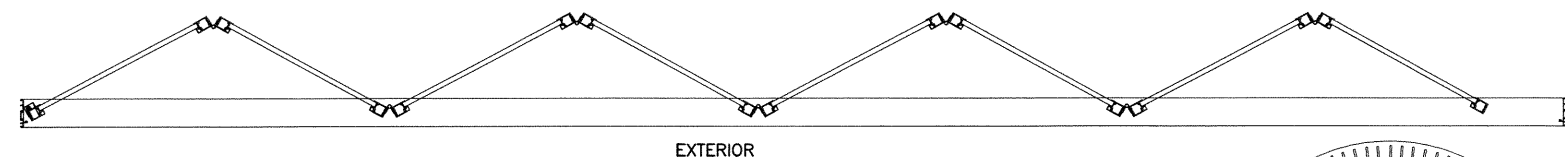
DESIGN LOAD CAPACITY - PSF					
WINDOW DIMS.		E3 HARDWARE		E4 HARDWARE	
WIDTH	HEIGHT	EXT.(+)	INT.(-)	EXT.(+)	INT.(-)
36"	84"	50.1	50.1	60.2	60.2
42"		50.1	50.1	60.2	60.2
46"		50.1	50.1	60.2	60.2
36"	90"	50.1	50.1	60.2	60.2
42"		50.1	50.1	60.2	60.2
46"		-	-	60.2	60.2
36"	96"	50.1	50.1	60.2	60.2
40"		50.1	50.1	60.2	60.2
42"		-	-	60.2	60.2
46"		-	-	60.2	60.2
36"	102"	-	-	60.2	60.2
42"		-	-	60.2	60.2
46"		-	-	60.2	60.2
36"	114"	-	-	60.2	60.2
42"		-	-	60.2	60.2
40"	120"	-	-	60.2	60.2
42"		-	-	50.1	50.1
40"	126"	-	-	50.1	50.1
36"	144"	-	-	50.1	50.1

CHART APPLIES TO CONFIGURATIONS SHOWN ON THIS SHEET ONLY



APPROVED CONFIGURATIONS

SEVEN (7) PANELS



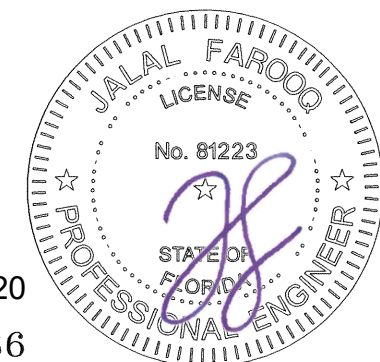
APPROVED CONFIGURATIONS

EIGHT (8) PANELS

NOTE:
LEFT/RIGHT CONFIGURATION REVERSAL
APPLIES TO ALL CONDITIONS.

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FL #28736

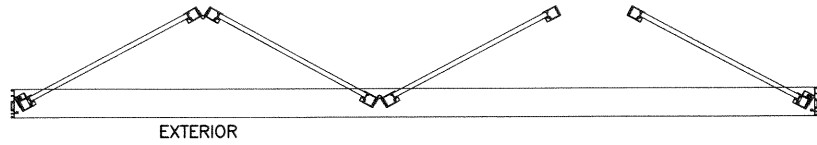


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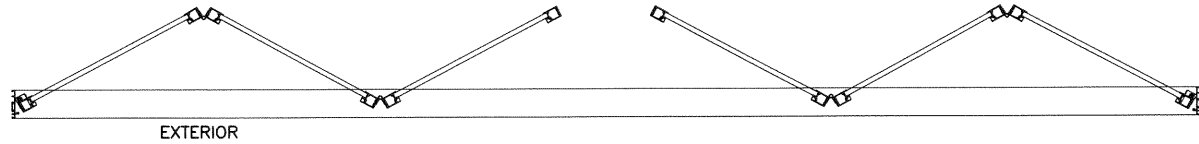
SERIES 7950 INSWING BI-FOLD DOOR (L.M.I.)

Western Window Systems
2200 E. Riverview Drive
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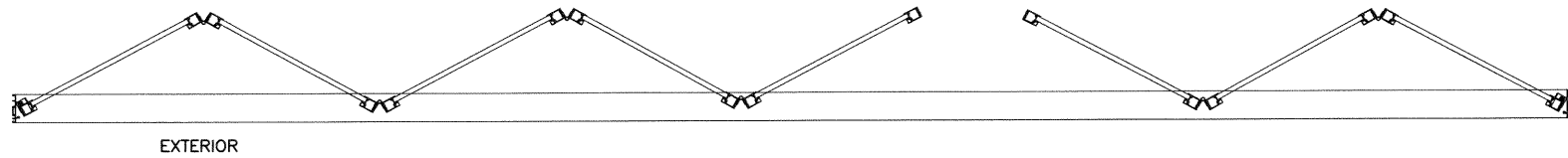
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date:	12-12-18			
scale:	-			
dr. by:	MLS			
chk. by:				
drawing no.	18-129F			
sheet	4 of 16			



APPROVED CONFIGURATIONS
FOUR (4) PANELS



APPROVED CONFIGURATIONS
SIX (6) PANELS



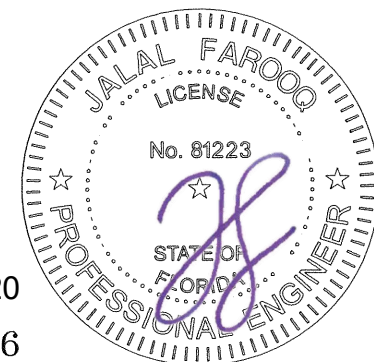
APPROVED CONFIGURATIONS
EIGHT (8) PANELS

MAXIMUM FRAME AREA:
FRAME WIDTH X FRAME HEIGHT = 216 SQ. FT.
ADJUST BY REDUCING PANEL WIDTH OR HEIGHT IF REQUIRED.

NOTE:
LEFT/RIGHT CONFIGURATION REVERSAL
APPLIES TO ALL CONDITIONS.

DESIGN LOAD CAPACITY - PSF					
WINDOW DIMS.		E3 HARDWARE		E4 HARDWARE	
WIDTH	HEIGHT	EXT.(+)	INT.(-)	EXT.(+)	INT.(-)
28"	84"	50.1	50.1	60.2	60.2
32"		47.6	47.6	60.2	60.2
36"		50.1	50.1	60.2	60.2
40"		47.6	47.6	60.2	60.2
42"		46.1	46.1	60.2	60.2
46"		-	-	60.2	60.2
28"	90"	50.1	50.1	60.2	60.2
32"		50.1	50.1	60.2	60.2
36"		47.0	47.0	60.2	60.2
40"		43.5	43.5	60.2	60.2
42"		42.1	42.1	60.2	60.2
46"		-	-	60.2	60.2
28"	96"	50.1	50.1	60.2	60.2
32"		47.6	47.6	60.2	60.2
36"		43.4	43.4	60.2	60.2
40"		40.1	40.1	60.2	60.2
42"		-	-	60.2	60.2
46"		-	-	60.2	60.2
36"	102"	-	-	60.2	60.2
42"		-	-	60.2	60.2
46"		-	-	60.2	60.2
36"	114"	-	-	60.2	60.2
42"		-	-	60.2	60.2
40"	120"	-	-	60.2	60.2
42"		-	-	50.1	50.1
40"	126"	-	-	50.1	50.1
36"	132"	-	-	50.1	50.1
36"	144"	-	-	50.1	50.1

CHART APPLIES TO CONFIGURATIONS SHOWN ON
THIS SHEET ONLY



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SERIES 7950 INSWING BI-FOLD DOOR (L.M.I.)

Western Window Systems
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Tel: (877) 268-1300 Fax: (876)

revisions:

no	date	by	description
A	08.24.20	ML	UPDATED TO 2020 FBC

date: 12-12-18

scale: -

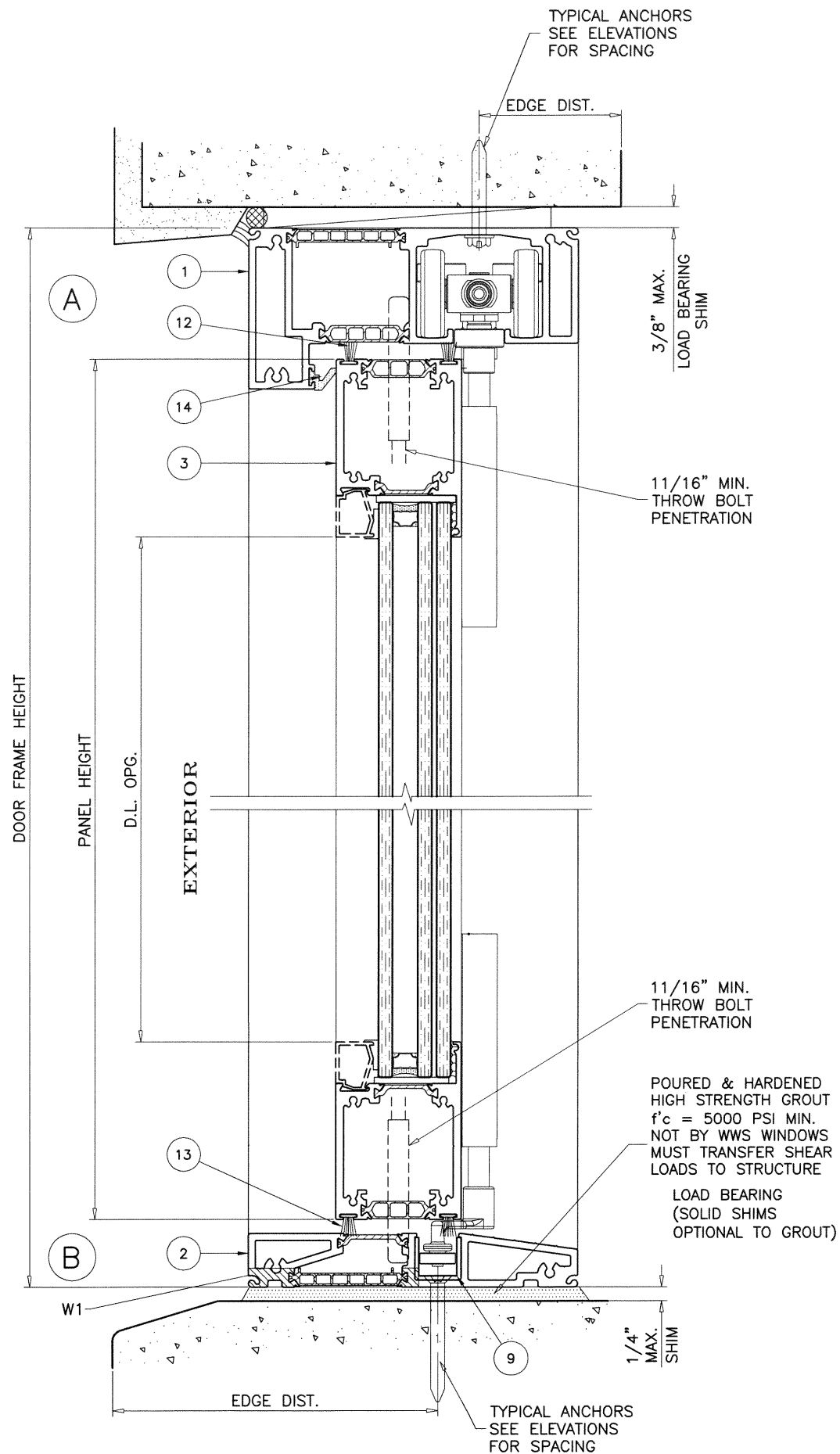
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chk. by:

drawing no.

18-129F

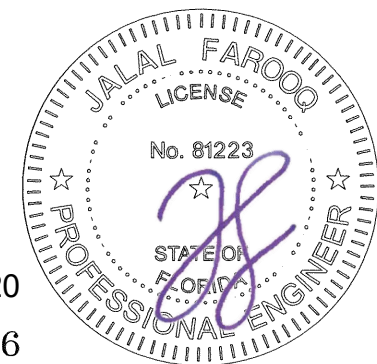
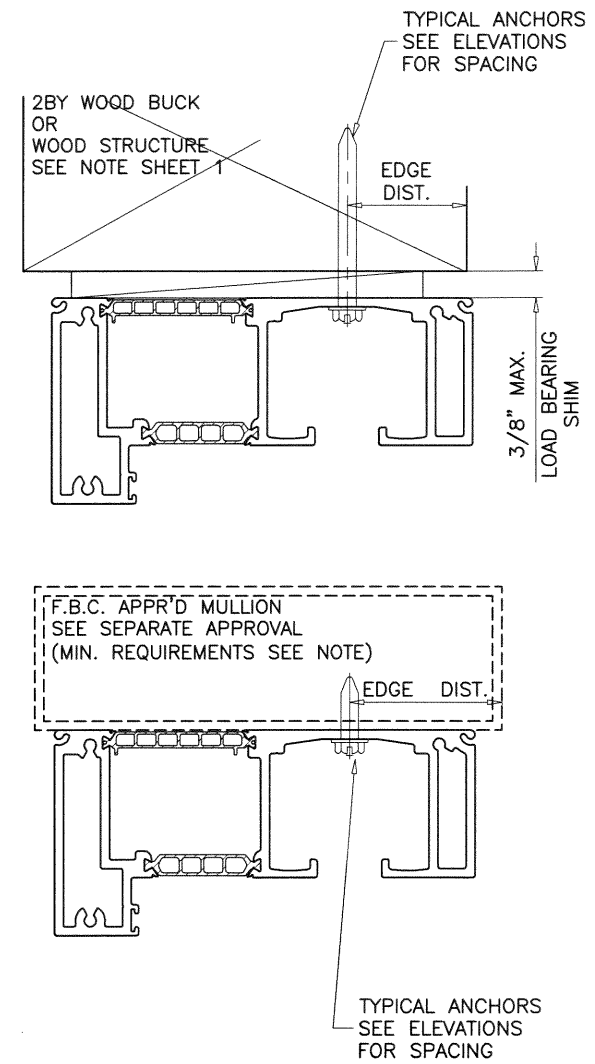
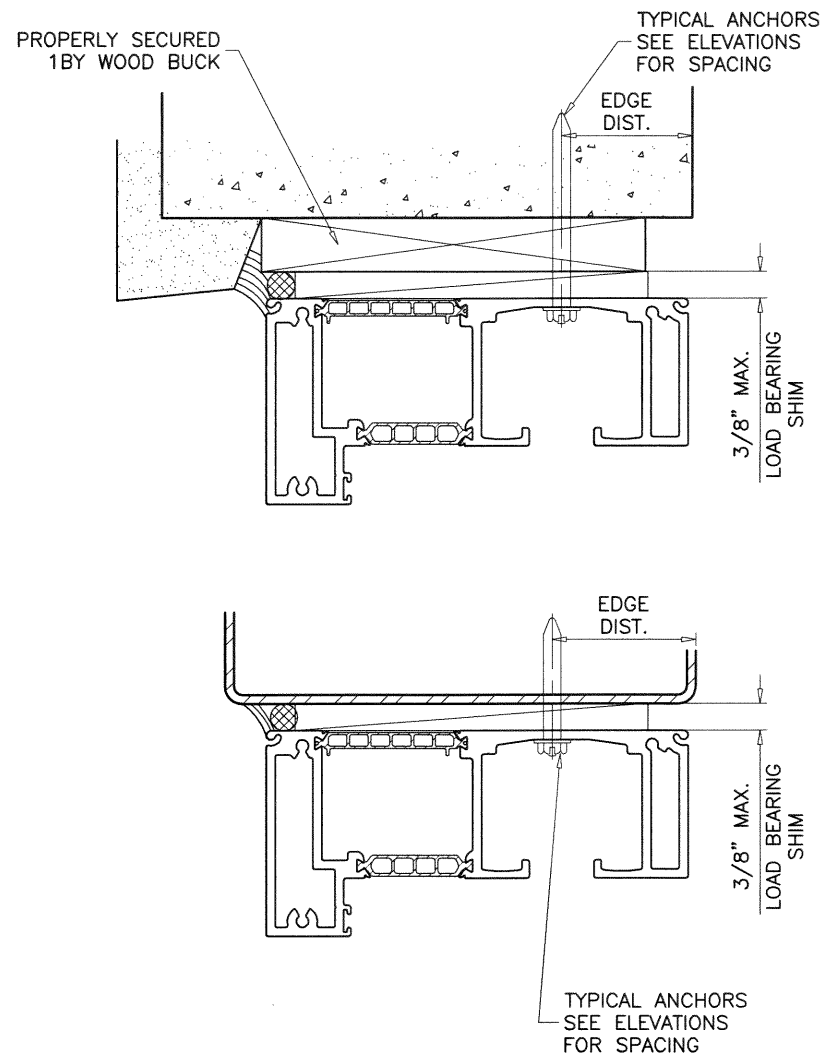
sheet 5 of 16



E-3 FRAME OPTION

WEEPHOLES:

W1 = 1" X 3" LONG WEEP SLOTS
AT CENTER OF EACH PANEL



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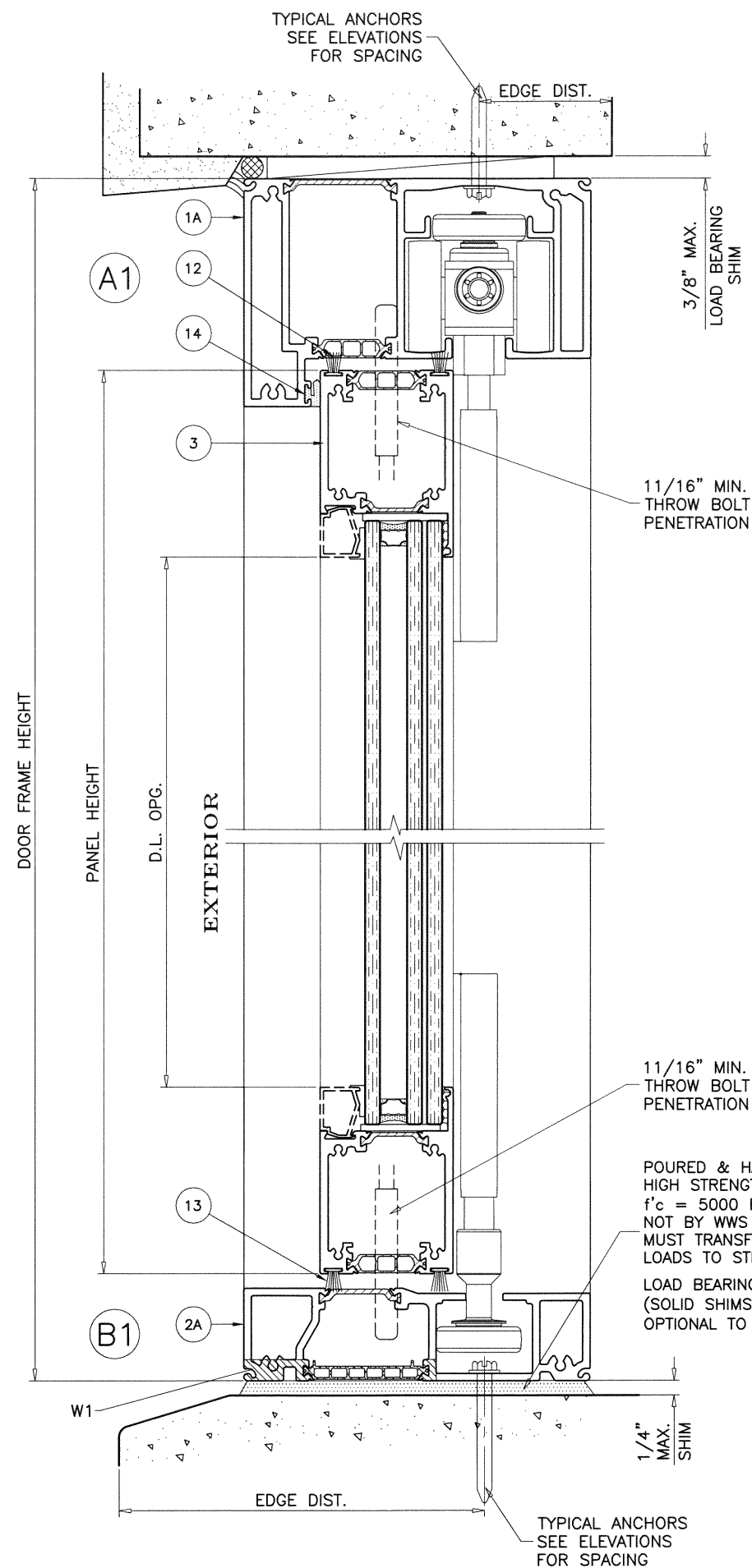
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date: 12-12-18
scale: 3/8" = 1"
dr. by: M.L.S.
chk. by:

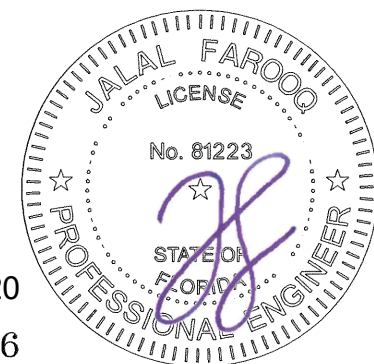
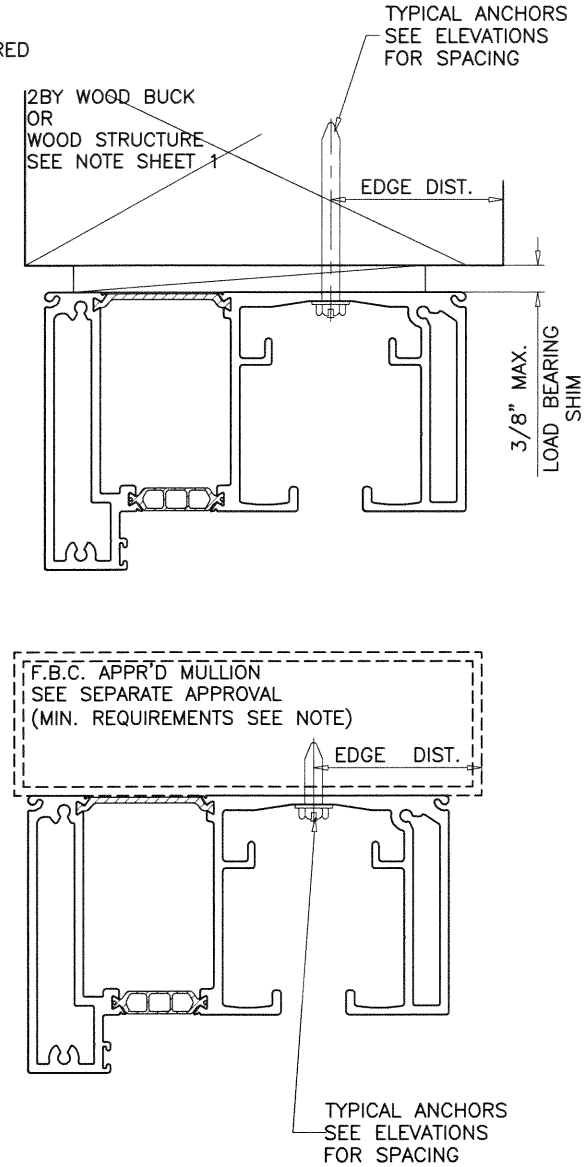
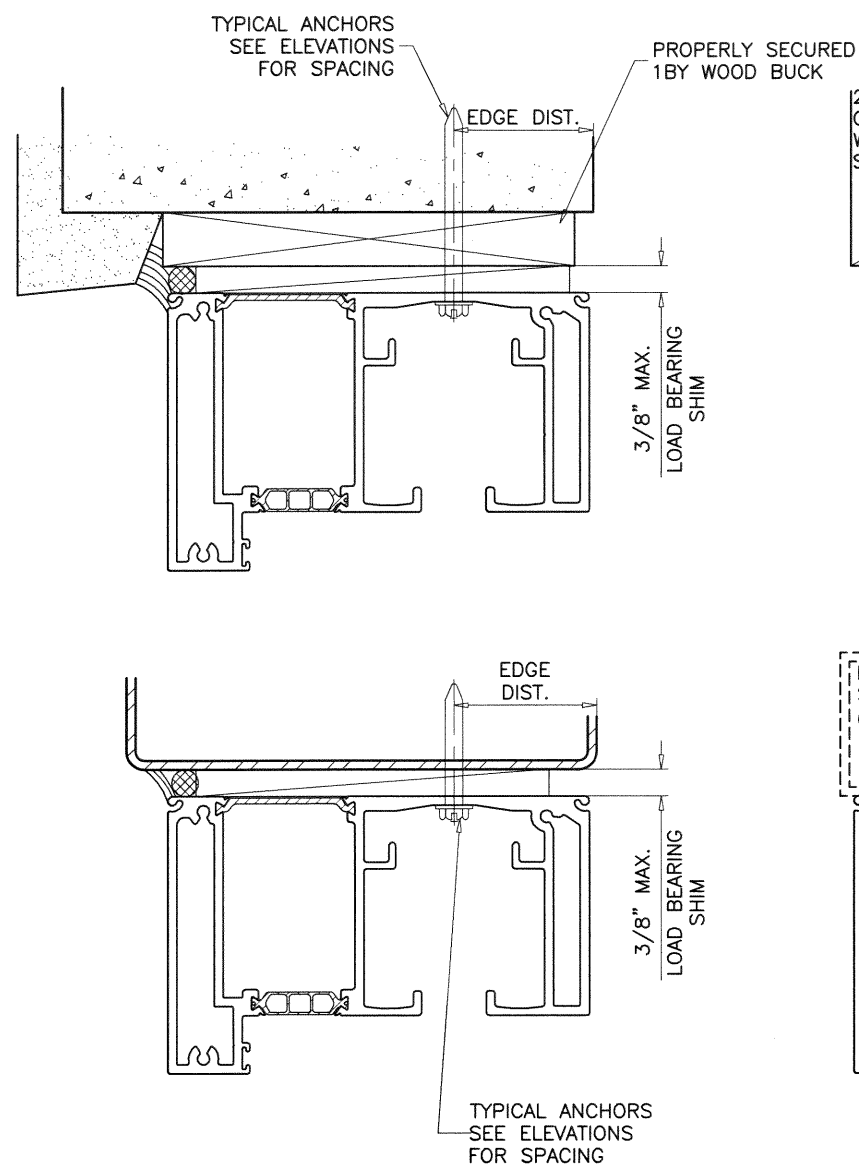
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18-129F
sheet 6 of 16



E-4 FRAME OPTION

WEEPHOLES:

W1 = 1" X 3" LONG WEEP SLOTS
AT CENTER OF EACH PANEL



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revisions:	
no	date by description
A	09.24.20 ML UPDATED TO 2020 FBC

date: 12-12-18	scale: 3/8" = 1"	dr. by: M.L.S.	chk. by:
drawing no. 18-129F			
sheet 7 of 16			

E3 HEAD ANCHORS LOAD CAPACITY - PSF																		
			1/4" SHIM								3/8" SHIM							
ANCHOR TYPE			ANCHOR TYPE 'A', 'B'			ANCHOR TYPE 'B1'		ANCHOR TYPE 'C'			ANCHOR TYPE 'A'			ANCHOR TYPE 'B'		ANCHOR TYPE 'C'		
MAXIMUM PANEL WIDTH INCHES	MAXIMUM PANEL HEIGHT INCHES	MAXIMUM NUMBER OF PANELS ALLOWED	4 ANCHORS AT MTG. STILE ENDS	6 ANCHORS AT MTG. STILE ENDS	8 ANCHORS AT MTG. STILE ENDS	4 ANCHORS AT MTG. STILE ENDS	6 ANCHORS AT MTG. STILE ENDS	4 ANCHORS AT MTG. STILE ENDS	6 ANCHORS AT MTG. STILE ENDS	4 ANCHORS AT MTG. STILE ENDS	6 ANCHORS AT MTG. STILE ENDS	8 ANCHORS AT MTG. STILE ENDS	4 ANCHORS AT MTG. STILE ENDS	6 ANCHORS AT MTG. STILE ENDS	4 ANCHORS AT MTG. STILE ENDS	6 ANCHORS AT MTG. STILE ENDS	8 ANCHORS AT MTG. STILE ENDS	
			EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)
28	84	10	50.1	50.1	50.1	50.1	50.1	50.1	50.1	46.1	50.1	50.1	50.1	50.1	50.1	50.1	50.1	
32		10	45.2	50.1	50.1	50.1	50.1	50.1	50.1	39.5	50.1	50.1	48.9	50.1	43.4	50.1	50.1	
36		10	39.3	50.1	50.1	50.1	50.1	50.1	50.1	34.3	50.1	50.1	42.8	50.1	37.8	50.1	50.1	
40		9	34.6	50.1	50.1	50.1	50.1	50.1	50.1	30.2	48.8	50.1	37.9	50.1	33.4	50.1	50.1	
42		8	32.5	50.1	50.1	49.5	50.1	47.3	50.1	28.4	46.1	50.1	35.9	50.1	31.5	50.1	50.1	
28	90	10	48.7	50.1	50.1	50.1	50.1	50.1	50.1	42.6	50.1	50.1	50.1	50.1	46.7	50.1	50.1	
32		10	41.6	50.1	50.1	50.1	50.1	50.1	50.1	36.4	50.1	50.1	45.2	50.1	40.1	50.1	50.1	
36		9	36.1	50.1	50.1	50.1	50.1	50.1	50.1	31.6	50.1	50.1	39.6	50.1	34.9	50.1	50.1	
40		8	31.7	50.1	50.1	48.4	50.1	46.2	50.1	27.7	45.1	50.1	35.0	50.1	30.8	49.3	50.1	
42		8	29.8	48.7	50.1	45.7	50.1	43.5	50.1	26.1	42.6	50.1	33.1	50.1	29.0	46.7	50.1	
28	96	10	45.2	50.1	50.1	50.1	50.1	50.1	50.1	39.5	50.1	50.1	48.9	50.1	43.4	50.1	50.1	
32		10	38.5	50.1	50.1	50.1	50.1	50.1	50.1	33.7	50.1	50.1	42.0	50.1	37.2	50.1	50.1	
36		9	33.4	50.1	50.1	50.1	50.1	48.5	50.1	29.2	47.3	50.1	36.7	50.1	32.3	50.1	50.1	
40		8	29.2	47.8	50.1	44.9	50.1	42.7	50.1	25.6	41.8	50.1	32.5	50.1	28.5	45.9	50.1	

WOOD BUCKS AND METAL STRUCTURE NOT BY WESTERN WINDOW SYSTEMS
MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM
AND TRANSFER THEM TO THE BUILDING STRUCTURE.

TYPICAL ANCHORS: SEE ELEV. FOR SPACING

TYPE 'A' - 1/4" DIA. ULTRACON+ BY 'DEWALT' (Fu=164 KSI, Fy=148 KSI)
INTO WOOD STRUCTURES
2" MIN. PENETRATION INTO WOOD (HEAD/JAMBS)

TYPE 'B' - 1/4" DIA. ULTRACON+ BY 'DEWALT' (Fu=164 KSI, Fy=148 KSI)
THRU 1BY OR 2BY BUCKS INTO CONC. OR BLOCKS
1-1/2" MIN. EMBED INTO CONCRETE (HEAD/JAMBS)
1-1/2" MIN. EMBED INTO FILLED BLOCKS (JAMBS)

TYPE 'B1' - 1/4" DIA. ULTRACON+ BY 'DEWALT' (Fu=164 KSI, Fy=148 KSI)
2" MIN. EMBED INTO CONCRETE (HEAD/JAMBS)
2" MIN. EMBED INTO FILLED BLOCKS (JAMBS)

TYPE 'C' - #14 TEKS OR SELF DRILLING SCREWS (GRADE 5 CRS) (Fu=120 KSI, Fy=92 KSI)
INTO F.B.C. APPROVED MULLIONS (1/8" THK MIN.)
INTO METAL STRUCTURES (HEAD/JAMBS)
(3) THREADS MIN. TO EXTEND BEYOND METAL THICKNESS
ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.)
STEEL: 1/8" THK. MIN. (Fy = 36 KSI MIN.)
(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

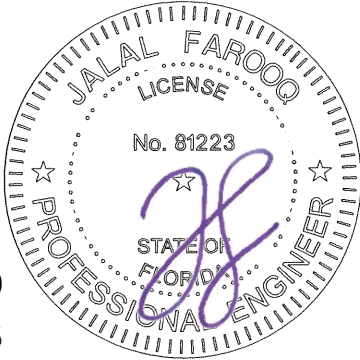
TYPICAL EDGE DISTANCE

INTO CONCRETE AND BLOCKS = 2-1/2" MIN.
INTO WOOD STRUCTURE = 1" MIN.
INTO METAL STRUCTURE = 3/4" MIN.

WOOD AT HEAD OR JAMBS SG = 0.55 MIN.
CONCRETE AT HEAD, SILL OR JAMBS f'c = 3000 PSI MIN.
C-90 GROUT FILLED FILLED BLOCK AT JAMBS f'm = 2000 PSI MIN.

NOTES:
FOR DOOR CAPACITY SEE SHEETS 4 & 5
FOR ANCHOR CAPACITY OF DOOR USING E3 HARDWARE SEE CHART ABOVE
LOWER VALUES FROM DOOR CAPACITY OR ANCHOR CAPACITY
CHART WILL APPLY TO ENTIRE SYSTEM.

Sealed: 9/30/20
FL #28736



SERIES 7950 INSWING BI-FOLD DOOR (L.M.I.)

Western Window Systems
2200 E. Riverview Drive
Phoenix, AZ. 85034
Tel: (877) 268-1300 Fax: (876)

revisions:

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18-129F

sheet 8 of 16

afcc

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(C.A.N. 3538)

COMP-ANL\18-129FWWS

E4 HEAD ANCHORS LOAD CAPACITY - PSF																							
			1/4" SHIM									3/8" SHIM											
ANCHOR TYPE			ANCHOR TYPE 'A', 'B'				ANCHOR TYPE 'B1'			ANCHOR TYPE 'C'			ANCHOR TYPE 'A', 'B'			ANCHOR TYPE 'B1'				ANCHOR TYPE 'C'			
MAXIMUM PANEL WIDTH INCHES	MAXIMUM PANEL HEIGHT INCHES	MAXIMUM NUMBER OF PANELS ALLOWED	4 ANCHORS AT MTG. STILE ENDS	6 ANCHORS AT MTG. STILE ENDS	8 ANCHORS AT MTG. STILE ENDS	10 ANCHORS AT MTG. STILE ENDS	4 ANCHORS AT MTG. STILE ENDS	6 ANCHORS AT MTG. STILE ENDS	8 ANCHORS AT MTG. STILE ENDS	4 ANCHORS AT MTG. STILE ENDS	6 ANCHORS AT MTG. STILE ENDS	8 ANCHORS AT MTG. STILE ENDS	6 ANCHORS AT MTG. STILE ENDS	8 ANCHORS AT MTG. STILE ENDS	10 ANCHORS AT MTG. STILE ENDS	4 ANCHORS AT MTG. STILE ENDS	6 ANCHORS AT MTG. STILE ENDS	8 ANCHORS AT MTG. STILE ENDS	10 ANCHORS AT MTG. STILE ENDS	4 ANCHORS AT MTG. STILE ENDS	6 ANCHORS AT MTG. STILE ENDS	8 ANCHORS AT MTG. STILE ENDS	10 ANCHORS AT MTG. STILE ENDS
			EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)
28	84	10	43.9	60.2	60.2	60.2	60.2	60.2	60.2	60.2	60.2	60.2	60.2	60.2	60.2	49.4	60.2	60.2	60.2	43.5	60.2	60.2	60.2
32		10	37.6	59.7	60.2	60.2	56.1	60.2	60.2	52.5	60.2	60.2	53.3	60.2	60.2	42.6	60.2	60.2	60.2	37.4	58.8	60.2	60.2
36		10	32.7	52.3	60.2	60.2	49.1	60.2	60.2	45.8	60.2	60.2	46.7	60.2	60.2	37.3	58.5	60.2	60.2	32.6	51.7	60.2	60.2
40		10	28.7	46.4	60.2	60.2	43.6	60.2	60.2	40.5	60.2	60.2	41.5	57.3	60.2	33.1	52.1	60.2	60.2	28.8	46.0	60.2	60.2
42		9	27.1	43.9	60.2	60.2	41.2	60.2	60.2	38.2	60.2	60.2	39.2	54.3	60.2	31.3	49.4	60.2	60.2	27.2	43.5	59.8	60.2
46		8	24.1	39.5	54.9	60.2	37.0	58.8	60.2	34.2	55.1	60.2	35.3	49.0	60.2	28.1	44.7	60.2	60.2	24.4	39.3	54.2	60.2
28	96	10	37.6	59.7	60.2	60.2	56.1	60.2	60.2	52.5	60.2	60.2	53.3	60.2	60.2	42.6	60.2	60.2	60.2	37.4	58.8	60.2	60.2
32		10	32.1	54.1	60.2	60.2	48.3	60.2	60.2	45.0	60.2	60.2	45.9	60.2	60.2	36.7	57.5	60.2	60.2	32.1	50.8	60.2	60.2
36		10	27.8	45.0	60.2	60.2	42.2	60.2	60.2	39.1	60.2	60.2	40.2	55.5	60.2	32.0	50.5	60.2	60.2	27.9	44.5	60.2	60.2
40		9	24.3	39.8	55.3	60.2	37.3	59.3	60.2	34.5	55.5	60.2	35.6	49.4	60.2	28.3	45.0	60.2	60.2	24.6	39.5	54.5	60.2
42		7	22.9	37.6	52.3	60.2	35.2	56.1	60.2	32.5	52.5	60.2	33.6	46.7	59.9	26.7	42.6	58.5	60.2	23.1	37.4	51.7	60.2
46		7	20.3	33.8	47.2	60.2	31.6	50.7	60.2	29.0	47.3	60.2	30.2	42.2	54.2	24.0	38.5	53.0	60.2	20.7	33.7	46.7	59.7
28	108	10	32.7	52.3	60.2	60.2	49.2	60.2	60.2	45.8	60.2	60.2	46.7	60.2	60.2	37.3	58.5	60.2	60.2	32.7	51.7	60.2	60.2
32		10	27.8	45.0	60.2	60.2	42.2	60.2	60.2	39.1	60.2	60.2	40.2	55.5	60.2	32.0	50.6	60.2	60.2	27.9	44.5	60.2	60.2
36		10	24.0	39.2	54.5	60.2	36.8	58.5	60.2	33.9	54.7	60.2	35.0	48.7	60.2	27.9	44.4	60.2	60.2	24.2	39.0	53.8	60.2
40		7	20.9	34.7	48.5	60.2	32.4	51.9	60.2	29.8	48.5	60.2	31.0	43.2	55.5	24.6	39.4	54.3	60.2	21.2	34.6	47.9	60.2
42		6	-	32.7	45.8	58.9	30.6	49.2	60.2	28.0	45.8	60.2	29.2	40.9	52.6	23.2	37.3	51.4	60.2	20.0	32.7	45.3	58.0
46		6	-	29.3	41.2	53.9	27.3	44.3	60.2	24.9	41.2	57.4	26.1	36.8	47.5	20.7	33.6	46.5	59.4	-	29.3	40.9	52.5
28	120	9	28.8	46.4	60.2	60.2	43.6	60.2	60.2	40.5	60.2	60.2	41.5	57.3	60.2	33.1	52.1	60.2	60.2	28.9	46.0	60.2	60.2
32		8	24.3	39.8	55.3	60.2	37.3	59.3	60.2	34.5	55.5	60.2	35.6	49.4	60.2	28.3	45.0	60.2	60.2	24.6	39.6	54.5	60.2
36		7	20.9	34.7	48.4	60.2	32.4	51.9	60.2	29.8	48.5	60.2	31.0	43.2	55.5	24.6	39.4	54.3	60.2	21.2	34.6	47.9	60.2
40		6	-	30.5	42.9	55.3	28.5	46.1	60.2	26.1	42.9	59.7	27.3	38.3	49.4	21.7	35.0	48.3	60.2	-	30.6	42.6	54.5
42		6	-	28.8	40.5	52.3	26.8	43.6	60.2	24.5	40.5	56.5	25.7	36.2	46.8	20.4	33.1	45.8	58.5	-	28.9	40.3	51.7
28		8	25.5	41.6	57.7	60.2	39.0	60.2	60.2	36.1	57.9	60.2	37.2	51.5	60.2	29.6	46.9	60.2	60.2	25.7	41.3	56.9	60.2
32	132	7	21.5	35.6	49.7	60.2	33.3	53.3	60.2	30.7	49.8	60.2	31.8	44.4	56.9	25.3	40.5	55.6	60.2	21.9	35.5	49.1	60.2
36		6	18.4	30.9	43.4	55.9	28.9	46.6	60.2	26.4	43.4	60.2	27.6	38.8	49.5	21.9	34.5	48.9	60.2	-	30.9	43.3	55.1
28	144	7	22.9	37.6	52.3	60.2	35.2	56.1	60.2	32.5	52.5	60.2	33.3	46.8	59.9	26.7	42.6	58.5	60.2	23.2	37.4	51.7	60.2
32		6	-	32.1	45.0	57.9	30.0	48.3	60.2	27.5	45.0	60.2	28.7	40.2	51.7	22.8	36.7	50.6	60.2	-	32.1	44.6	57.0
36		6	-	27.8	39.2	50.7	25.9	42.2	58.5	23.6	39.1	54.7	24.8	35.1	45.3	-	32.0	44.4	56.7	-	27.9	39.0	50.1

NOTES:
FOR DOOR CAPACITY SEE SHEETS 4 & 5
FOR ANCHOR CAPACITY OF DOOR USING E4 HARDWARE SEE CHART ABOVE
LOWER VALUES FROM DOOR CAPACITY OR ANCHOR CAPACITY
CHART WILL APPLY TO ENTIRE SYSTEM.

Sealed: 9/30/20
FL #28736



afC

AL-FAROOQ CORPORATION

ENGINEERS & PRODUCT DEVELOPMENT

9360 SUNSET DRIVE, SUITE 220

MIAMI, FLORIDA 33173

TEL. (305) 262-6978

FAX. (305) 262-8100

COMP-ANL\18-129FWWS

SERIES 7950 INSWING BI-FOLD DOOR (L.M.I.)

Western Window Systems

2200 E. Riverview Drive

Phoenix, AZ. 85034

Tel: (877) 268-1300 Fax: (876)

revisions:

no	date	by	description
A	09.24.20	ML	UPDATED TO 2020 FBC

date: 12-12-18

scale: 3/8" = 1"

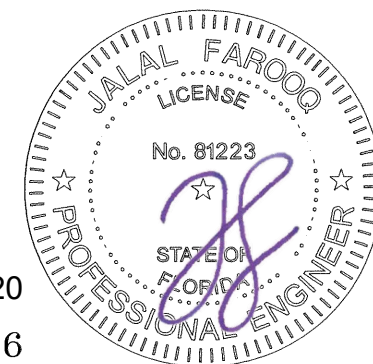
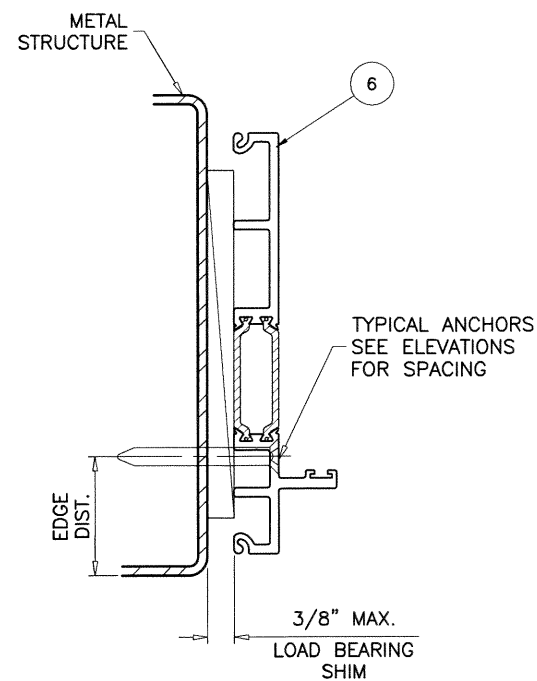
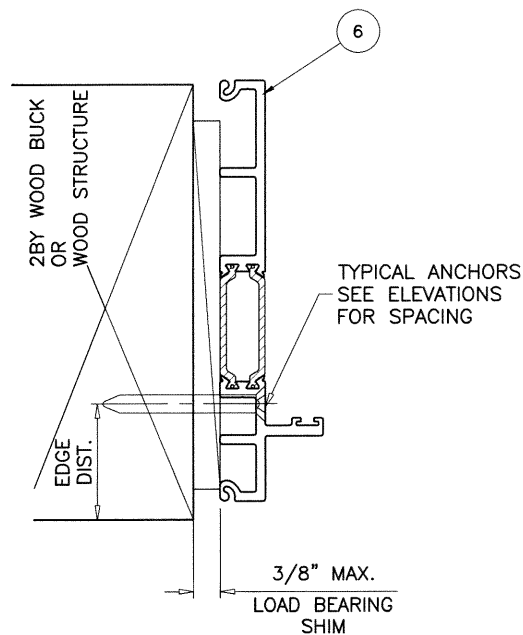
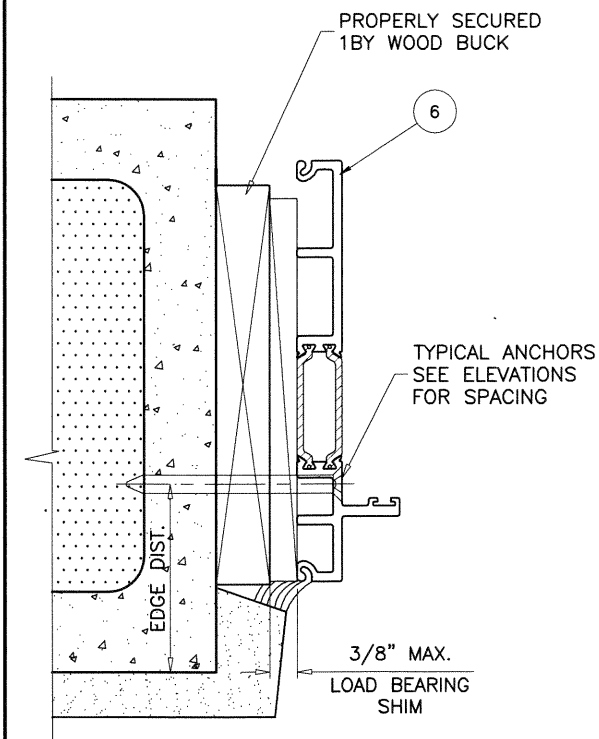
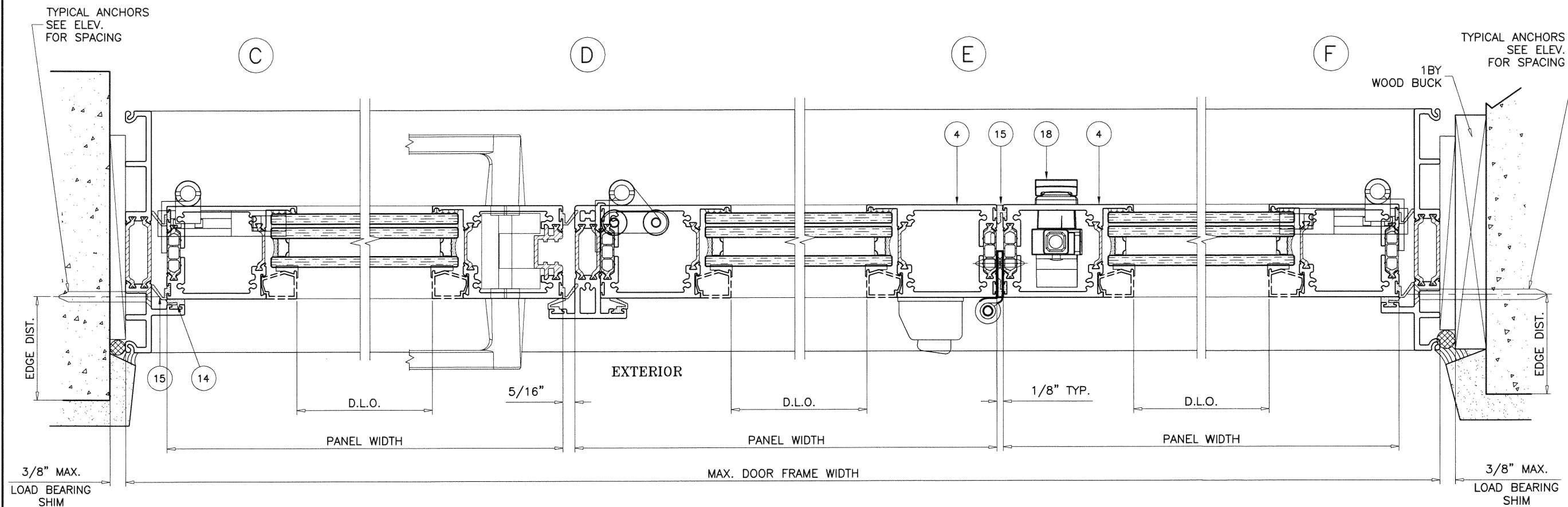
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sheet 9 of 16



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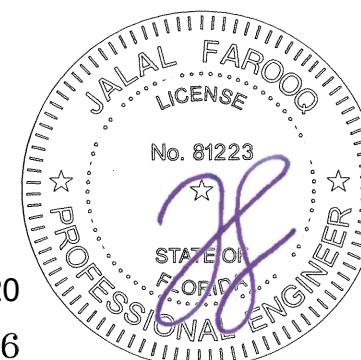
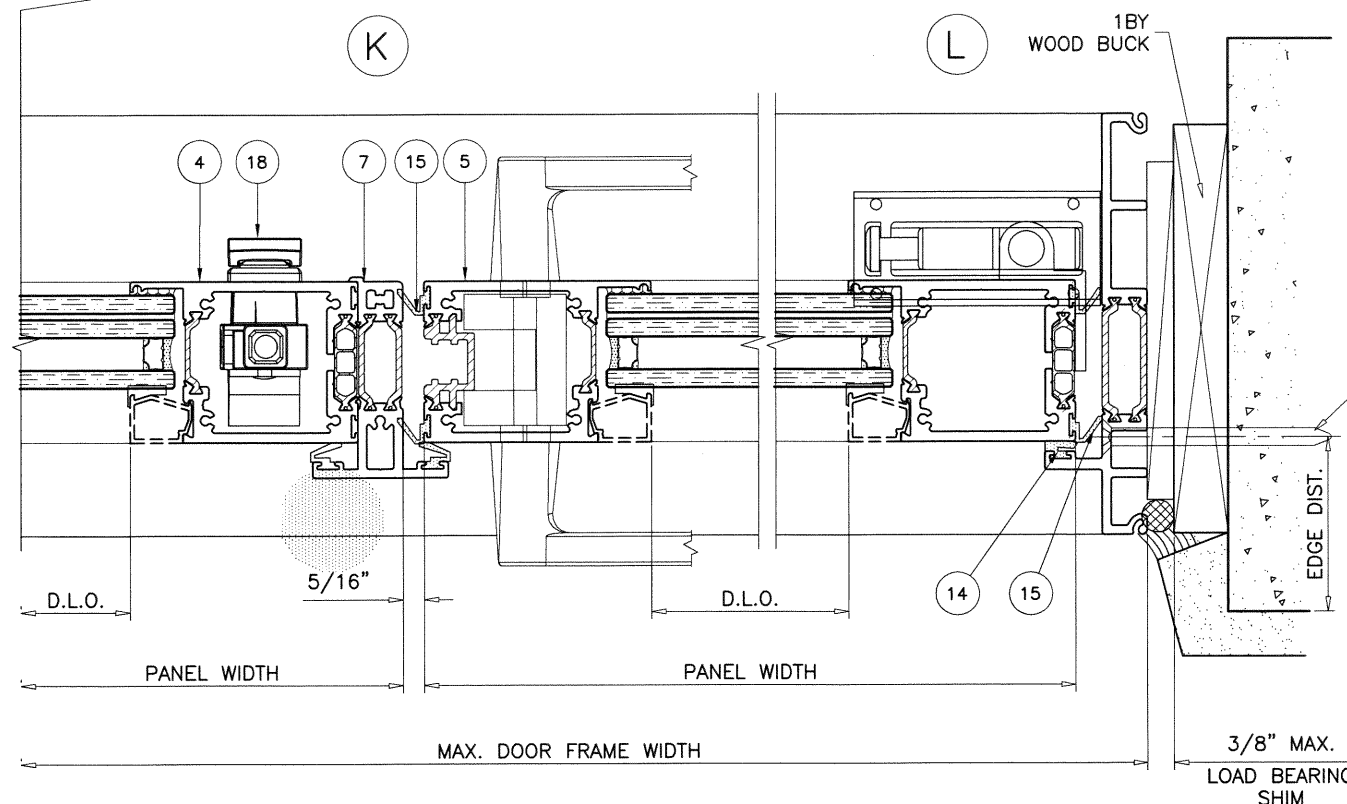
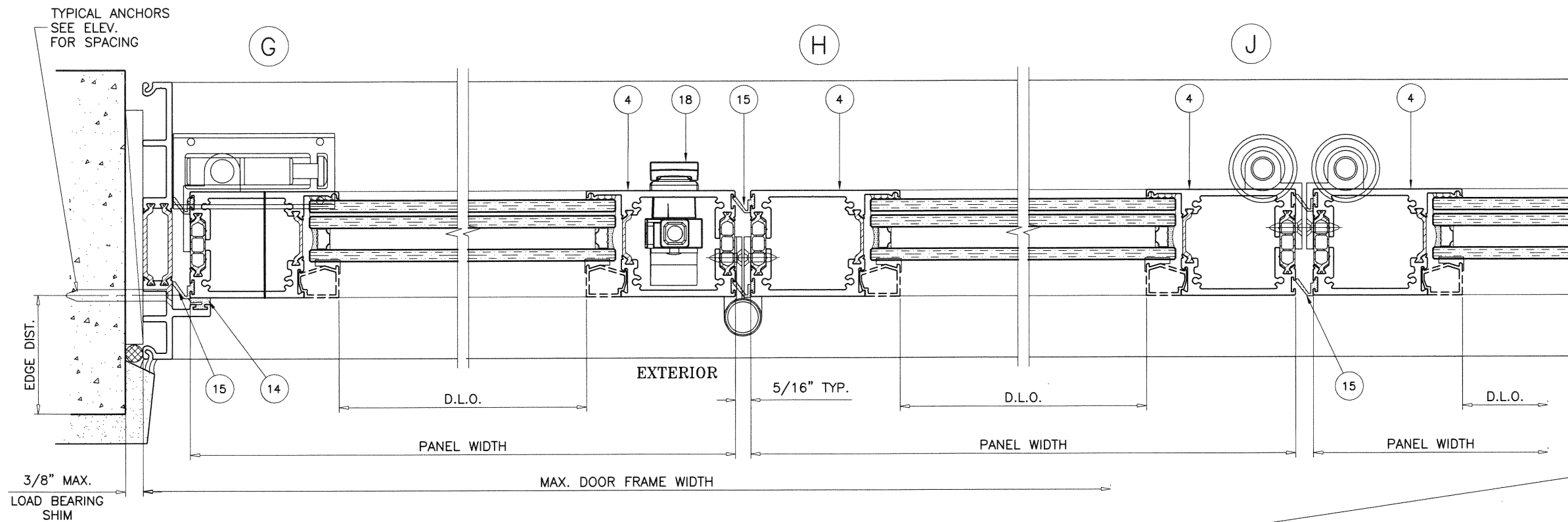
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				sheet 11 of 16

ITEM #	PART #	REQD.	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	EX7950	1	E3 TOP TRACK	6063-T6	-
1A	EX7958	1	E4 TOP TRACK	6063-T6	-
2	EX7951	1	E3 BOTTOM TRACK	6063-T6	-
2A	EX7959	1	E4 BOTTOM TRACK	6063-T6	-
3	EX7962	2/ PANEL	PANEL TOP/BOTTOM RAIL	6063-T6	-
4	EX7954	2/ PANEL	PANEL STILE	6063-T6	-
5	EX7955	AS REQD.	LOCK STILE	6063-T6	-
6	EX7956	2	FRAME JAMB	6063-T6	-
7	EX7957	AS REQD.	ASTRAGAL ADAPTER	6063-T6	-
8	EX7629	AS REQD.	GLASS STOP (DECORATIVE)	6063-T6	OPTIONAL
9	W1395	AS REQD.	E3 BOTTOM TRACK LINER	-	AMESBURY TRUTH
10	W12512	AS REQD.	GLASS STOP WEDGE	EPDM	-
11	W7600	AS REQD.	3mm CHORD STOCK	EPDM	VIP RUBBER CO.
12	W1322	AS REQD.	TOP RAIL PILE W'STRIPPING	POLY-PILE	AMESBURY TRUTH
13	W1323	AS REQD.	BOTT. RAIL PILE W'STRIPPING	POLY-PILE	AMESBURY TRUTH
14	W1394	AS REQD.	COMPRESSION W'STRIPPING	FOAM-FILLED	AMESBURY TRUTH
15	W1391	AS REQD.	COMPRESSION W'STRIPPING - ACTIVE	Q-LON	AMESBURY TRUTH
16	H2212	8/ LITE	SETTING BLOCKS	PVC	DUROMETER 85±5 SHORE A
17	H8063	AS REQD.	FIVE POINT LOCK	-	DEBAR
18	H653	AS REQD.	TWO POINT LOCK	-	DEBAR
19T, 19M, 19B	H930	AS REQD.	E3 PIVOT SET/ WALL PIVOT SET	-	AK DRAFT SEAL
20T, 20M, 20B	H490	AS REQD.	E4 PIVOT SET/ WALL PIVOT SET	-	AK DRAFT SEAL
21T, 21B	H934	AS REQD.	E3 INTERMEDIATE CARRIER SET	-	AK DRAFT SEAL
22T, 22B	H944	AS REQD.	E4 INTERMEDIATE CARRIER SET	-	AK DRAFT SEAL
23T, 23B	H944	AS REQD.	E3 END CARRIER SET	-	AK DRAFT SEAL
24T, 24B	H933	AS REQD.	E4 END CARRIER SET	-	AK DRAFT SEAL
25, 25H	H932	AS REQD.	E3 HINGE SET - FLAT HINGE	-	AK DRAFT SEAL
26, 26H	H942	AS REQD.	E4 HINGE SET - FLAT HINGE	-	AK DRAFT SEAL
27	F5058SSS	AS REQD.	HINGE/ PIVOT / CARRIER FASTENERS	ST. STEEL	#10 X 5/8" PFH SCREW
28	F5084SSS	AS REQD.	ASSEMBLY SCREWS	ST. STEEL	#10 X 1 1/2" PH SMS SCREW

SEALANTS:

ALL JOINTS AND FRAME CONNECTIONS SEALED WITH SMALL JOINT SEALER.

LOCKS:

ACTIVE LEAF:

MULTI POINT LOCK ASSEMBLY BY 'HOPPE.'
WITH LEVER TYPE HANDLE AT 36" FROM BOTTOM
KEY OPERATOR ON EXTERIOR AND THUMB TURN ON INTERIOR
(3) LOCKING POINTS ENGAGING AT INACTIVE LEAF AT STRIKE PLATE
11/16" DIA. THROW BOLT (1) AT TOP ENGAGING FRAME HEAD
AND (1) AT BOTTOM ENGAGING FRAME SILL
THROW BOLTS ATTACHED TO LOCK BY 3/8" CONCEALED
VERTICAL RODS
FASTENED TO ACTIVE LEAF LOCK STILE WITH
(2) 10-24 X 1-7/8" FH MACHINE SCREWS

INACTIVE LEAF:

2 POINT LOCK ASSEMBLY BY 'DEBAR'
WITH LEVER TYPE HANDLE AT 36" FROM BOTTOM
1/2" DIA. THROW BOLTS AT TOP AND BOTTOM ENGAGING FRAME
HEAD AND FRAME SILL
THROW BOLTS ATTACHED TO LOCK BY 3/8" CONCEALED
VERTICAL RODS
FASTENED TO STILES WITH
(2) 8-32 X 1-1/8" FH MACHINE SCREWS

STRIKE PLATE FOR 3 POINT LOCK:

SURFACE MOUNT METALLIC STRIKE PLATE AT 47" FROM BOTTOM
FACING LOCKING POINTS
FASTENED TO INACTIVE LEAF WITH
(8) #8 X 3/4" FH SELF DRILLING SCREWS

KEEPERS FOR THROW BOLT AT SILL:

SURFACE MOUNT ST. STEEL KEEPERS
EACH FASTENED TO FRAME SILL WITH
(2) #8 X 2" FH SMS



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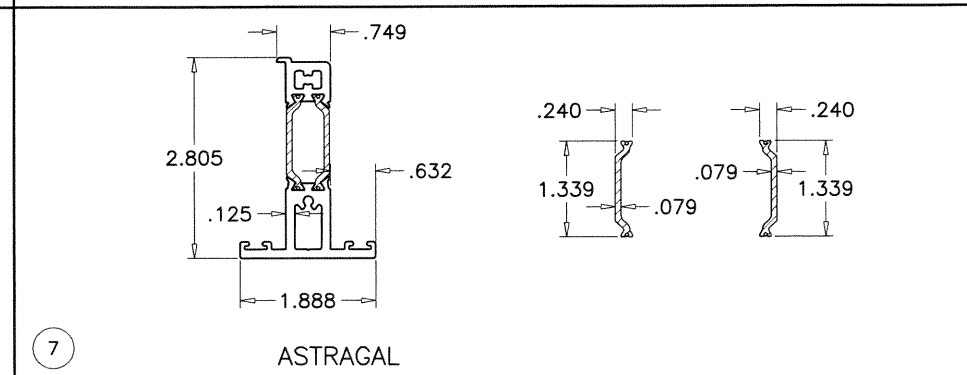
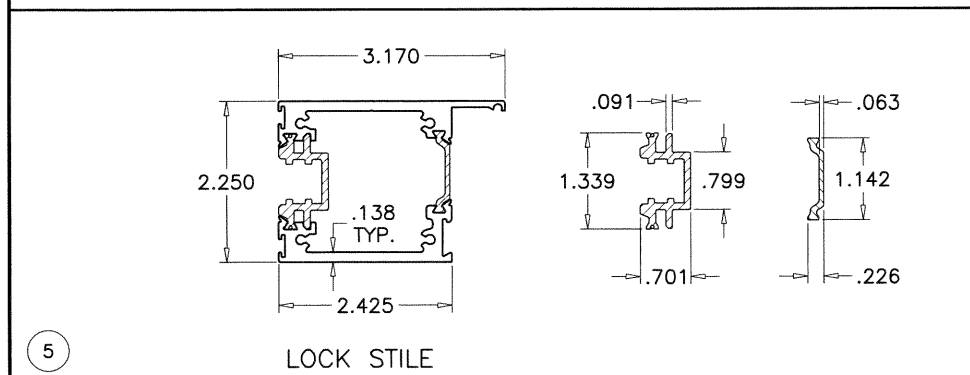
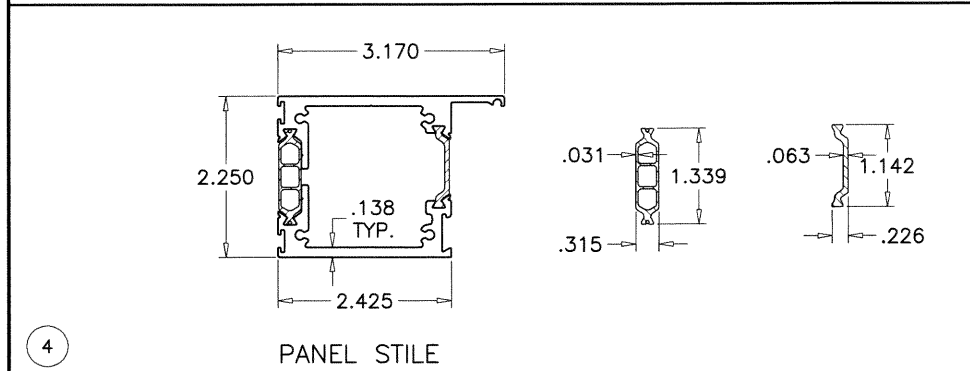
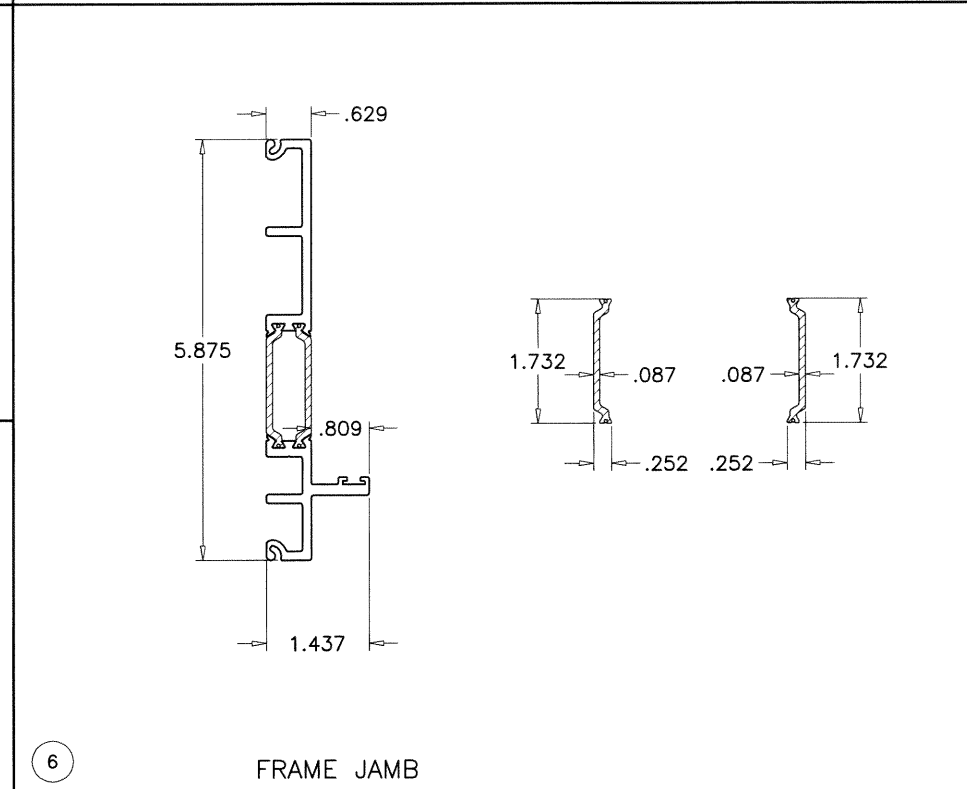
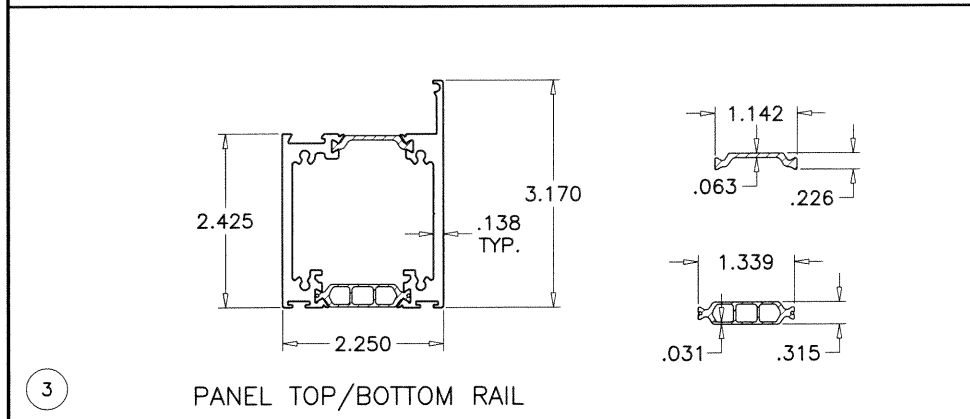
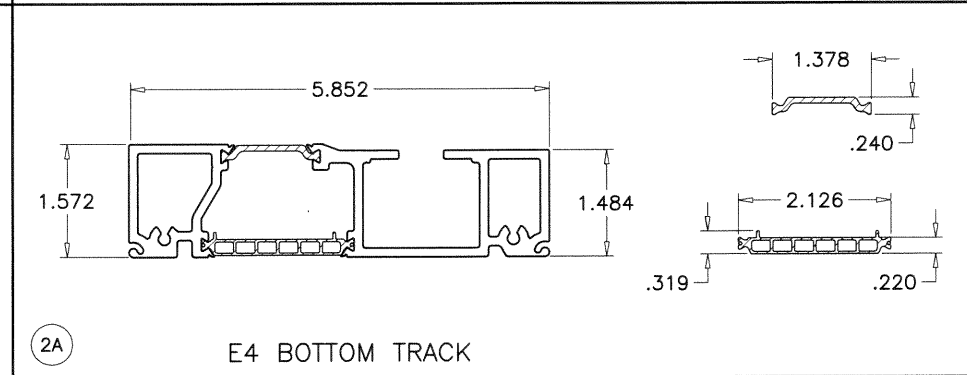
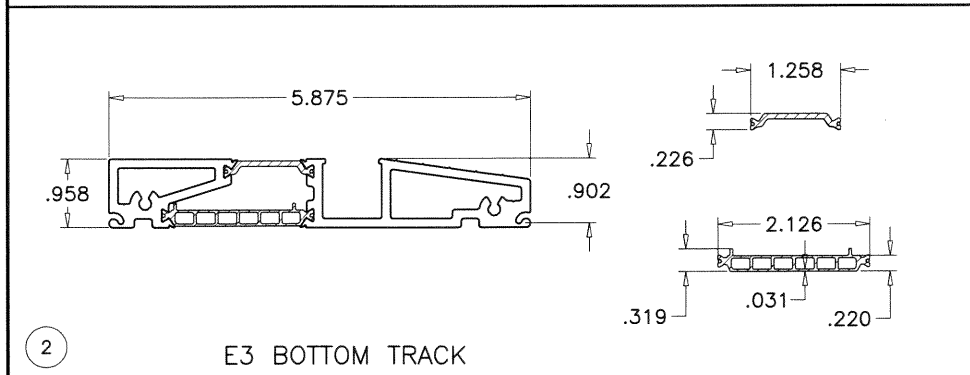
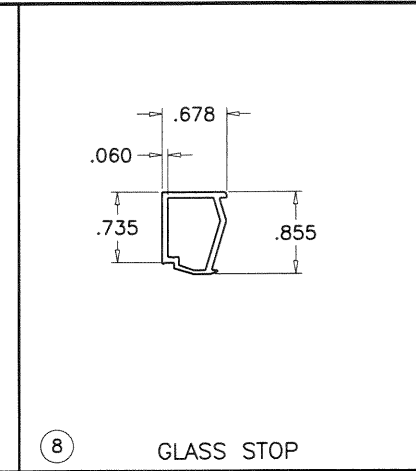
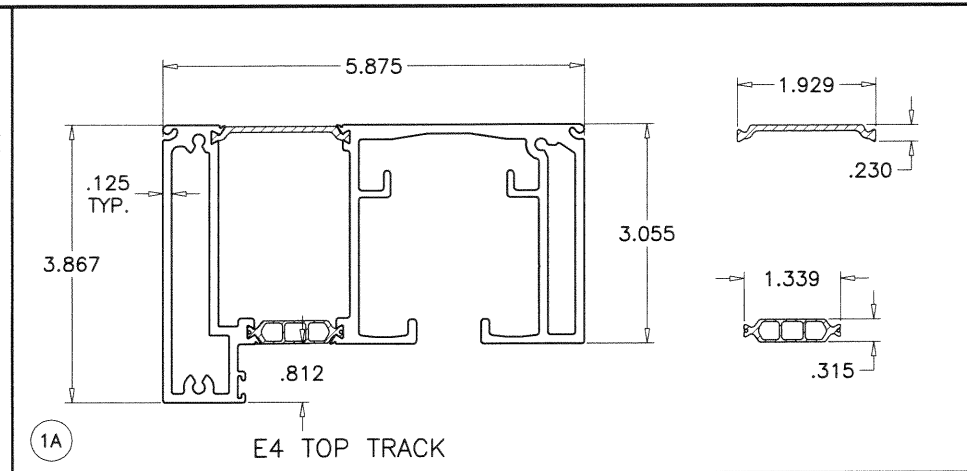
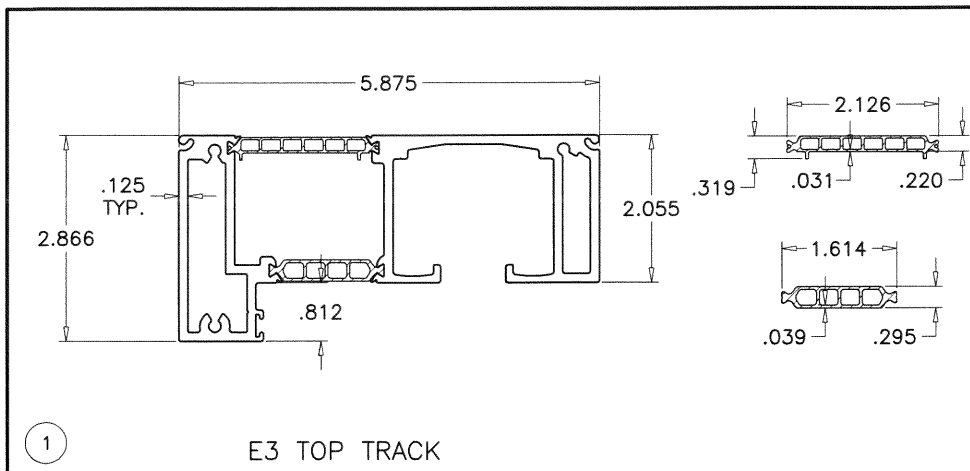
dr. by: MLS

chk. by:

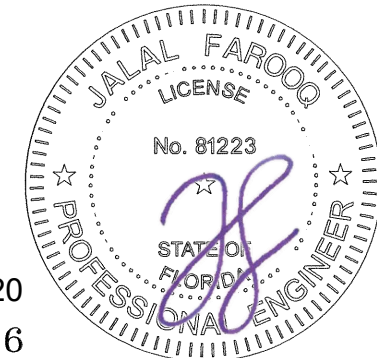
drawing no.

18-129F

sheet 12 of 16



INSULBARS
 MATERIAL = POLYAMIDE
 TENSILE STRENGTH = 15954 PSI
 RATE OF BURN = .752 IN./MIN.
 SELF IGNITION TEMP. = 793° F
 FLASH IGNITION TEMP. = 781°C
 SMOKE DENSITY = 1.63



Sealed: 9/30/20
 FL #28736

AL-FAROOQ CORPORATION
 ENGINEERS & PRODUCT DEVELOPMENT
 9360 SUNSET DRIVE, SUITE 220
 MIAMI, FLORIDA 33173 (C.A.N. 3538)
 TEL. (305) 264-8100 FAX. (305) 262-6978

COMP-ANL 18-129FWWS

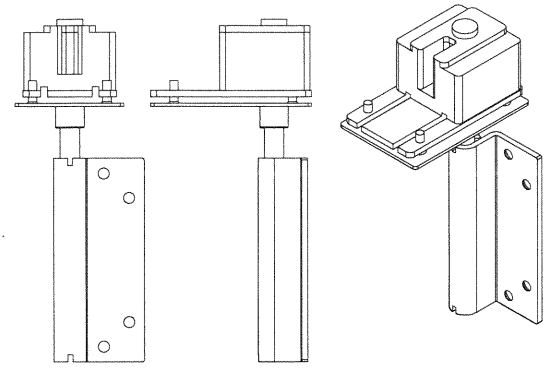
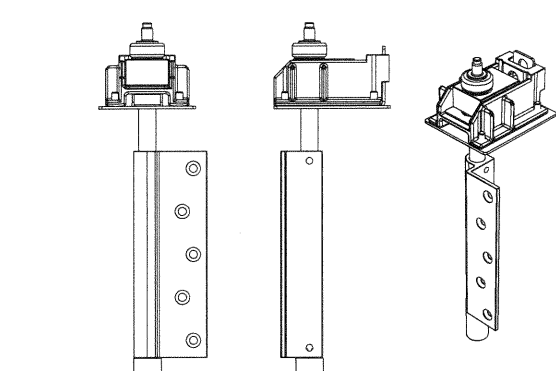
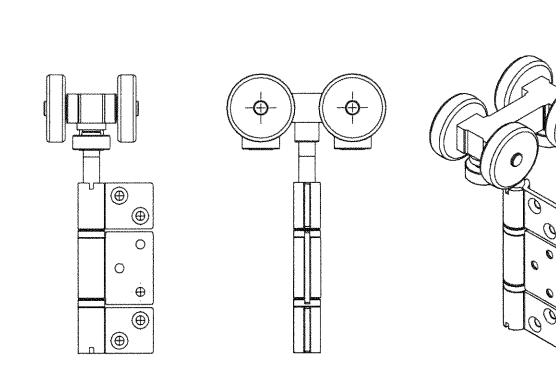
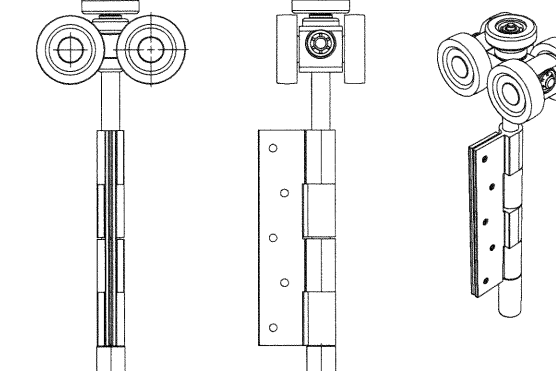
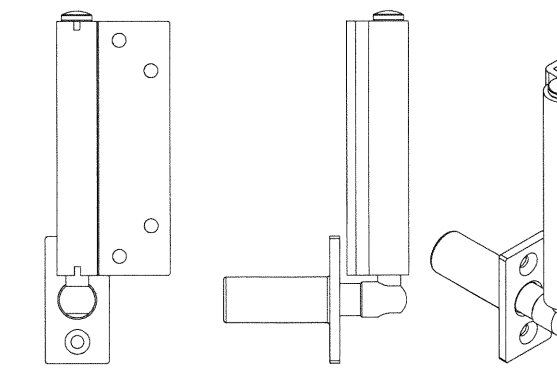
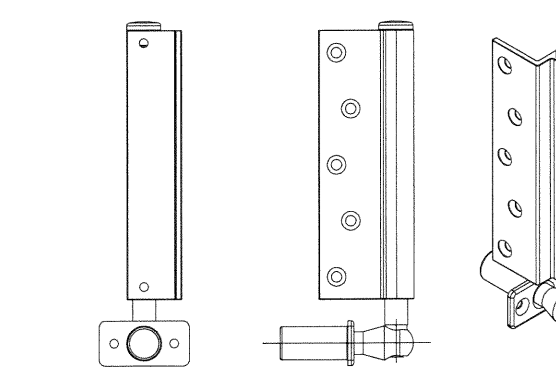
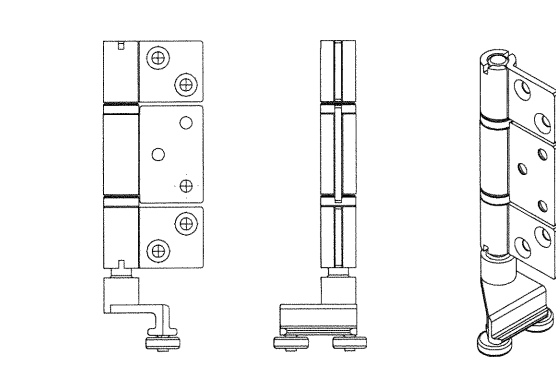
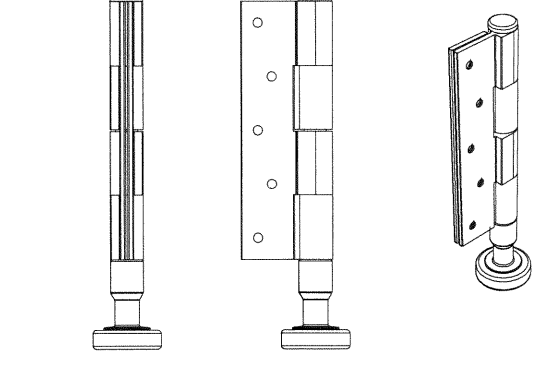
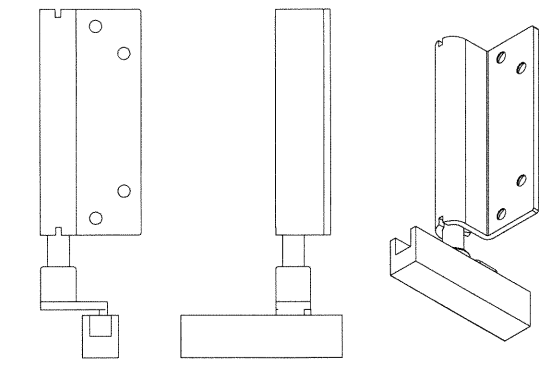
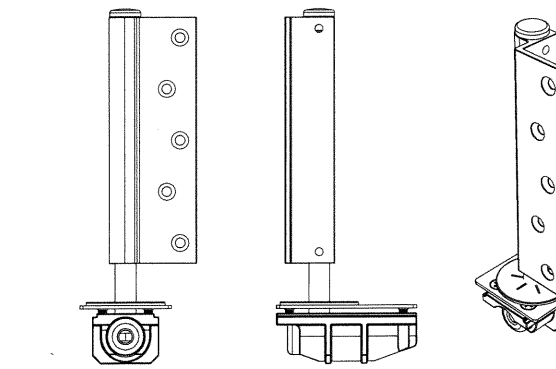
SERIES 7950 INSWING BI-FOLD DOOR (L.M.I.)

Western Window Systems
 2200 E. Riverview Drive
 Phoenix, AZ. 85034
 Tel: (877) 268-1300 Fax: (876)

revisions:		no	date	by	description
		A	09.24.20	ML	UPDATED TO 2020 FBC

date: 12-12-18
 scale: 3/8" = 1"
 dr. by: MLS
 chk. by:

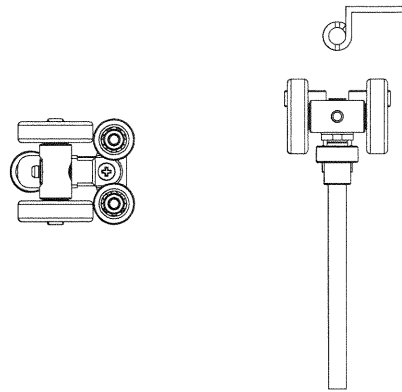
drawing no.
18-129F
 sheet 13 of 16

 E3 PIVOT SET TOP 19T ATTACHED WITH (4) #10 X 5/8" PFH SCREWS SEE ELEVS. FOR LOCATIONS	 E4 PIVOT SET TOP 20T ATTACHED WITH (5) #10 X 5/8" PFH SCREWS SEE ELEVS. FOR LOCATIONS	 E3 INTERMEDIATE CARRIER TOP 21T ATTACHED WITH (6) #10 X 5/8" PFH SCREWS SEE ELEVS. FOR LOCATIONS	 E4 INTERMEDIATE CARRIER TOP 22T ATTACHED WITH (5) #10 X 5/8" PFH SCREWS SEE ELEVS. FOR LOCATIONS
 E3 WALL PIVOT 19M ATTACHED WITH (4) #10 X 5/8" PFH SCREWS SEE ELEVS. FOR LOCATIONS	 E4 WALL PIVOT 20M ATTACHED WITH (5) #10 X 5/8" PFH SCREWS SEE ELEVS. FOR LOCATIONS	 E3 INTERMEDIATE CARRIER BOTT 21B ATTACHED WITH (6) #10 X 5/8" PFH SCREWS SEE ELEVS. FOR LOCATIONS	 E4 INTERMEDIATE CARRIER BOTT 22B ATTACHED WITH (5) #10 X 5/8" PFH SCREWS SEE ELEVS. FOR LOCATIONS
 E3 PIVOT SET BOTTOM 19B ATTACHED WITH (4) #10 X 5/8" PFH SCREWS SEE ELEVS. FOR LOCATIONS	 E4 PIVOT SET BOTTOM 20B ATTACHED WITH (5) #10 X 5/8" PFH SCREWS SEE ELEVS. FOR LOCATIONS		

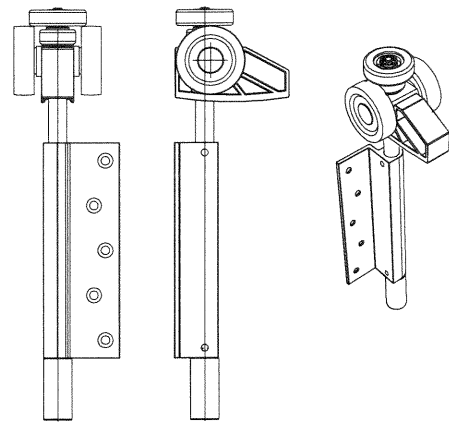
Sealed: 9/30/20
FL #28736



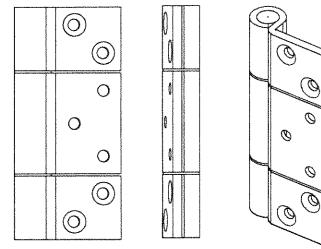
 AL-FAROOQ CORPORATION ENGINEERS & PRODUCT DEVELOPMENT 9360 SUNSET DRIVE, SUITE 220 MIAMI, FLORIDA 33173 TEL. (305) 264-8100 FAX. (305) 262-6978 COMP-ANL \ 18-129FWWS	
SERIES 7950 INSWING BI-FOLD DOOR (L.M.I.)	
Western Window Systems 2200 E. Riverview Drive Phoenix, AZ. 85034 Tel: (877) 268-1300 Fax: (876)	
	
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no	date
A	09.24.20
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ML UPDATED TO 2020 FBC	
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dr. by:	MLS
chk. by:	
drawing no.	
18-129F	
sheet 14 of 16	



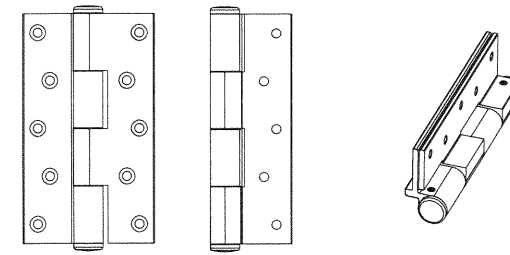
23T E3 END CARRIER TOP
ATTACHED WITH (4) #10 X 5/8" PFH SCREWS
SEE ELEV. FOR LOCATIONS



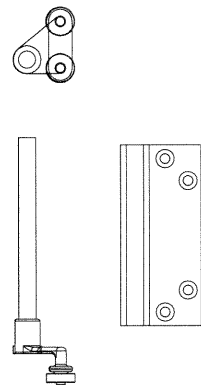
24T E4 END CARRIER TOP
ATTACHED WITH (5) #10 X 5/8" PFH SCREWS
SEE ELEV. FOR LOCATIONS



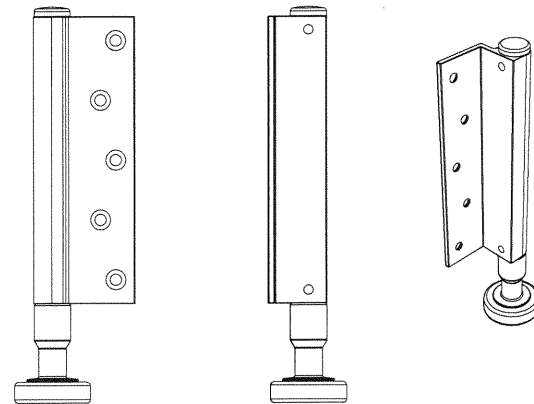
25 E3 OFFSET HINGE
ATTACHED WITH (6) #10 X 5/8" PFH SCREWS
SEE ELEV. FOR LOCATIONS



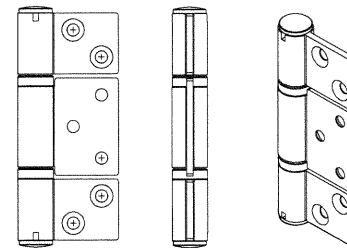
26 E4 OFFSET HINGE
ATTACHED WITH (10) #10 X 5/8" PFH SCREWS
SEE ELEV. FOR LOCATIONS



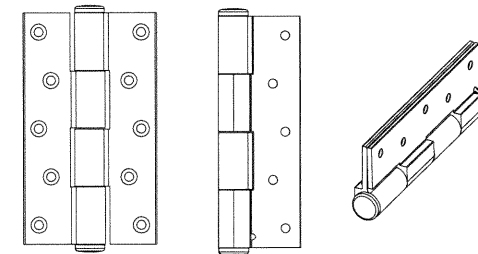
23B E3 END GUIDE
ATTACHED WITH (4) #10 X 5/8" PFH SCREWS
SEE ELEV. FOR LOCATIONS



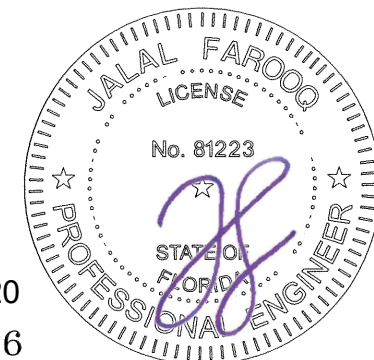
24B E4 END GUIDE
ATTACHED WITH (5) #10 X 5/8" PFH SCREWS
SEE ELEVS. FOR LOCATIONS



(25H) E3 FLAT HINGE
ATTACHED WITH (6) #10 X 5/8" PFH SCREWS
SEE ELEV. FOR LOCATIONS



26H E4 FLAT HINGE
ATTACHED WITH (10) #10 X 5/8" PFH SCREWS
SEE ELEV. FOR LOCATIONS



Sealed: 9/30/20
FL #28736

FL #28736

AL-FAROOQ CORPORATION
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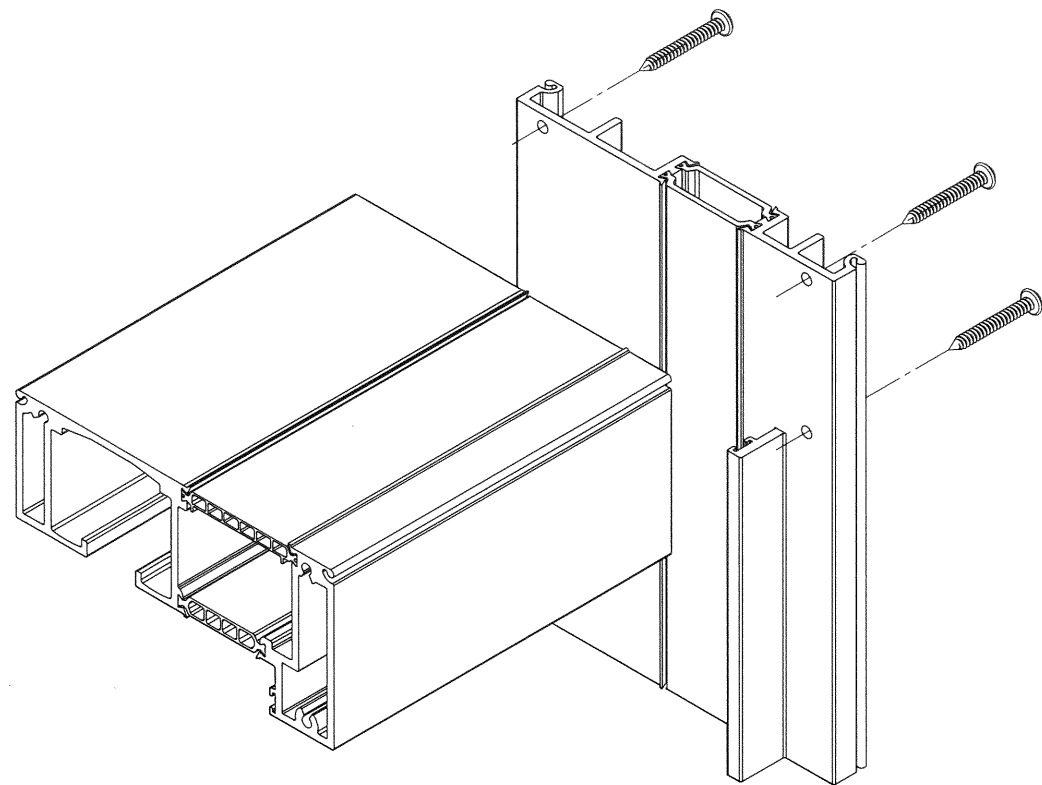
SERIES 7950 INSWING BI-FOLD DOOR (L.M.I.)

Western Window Systems
2200 E. Riverview Drive
Phoenix, AZ. 85034
Tel: (877) 268-1300 Fax: (876)

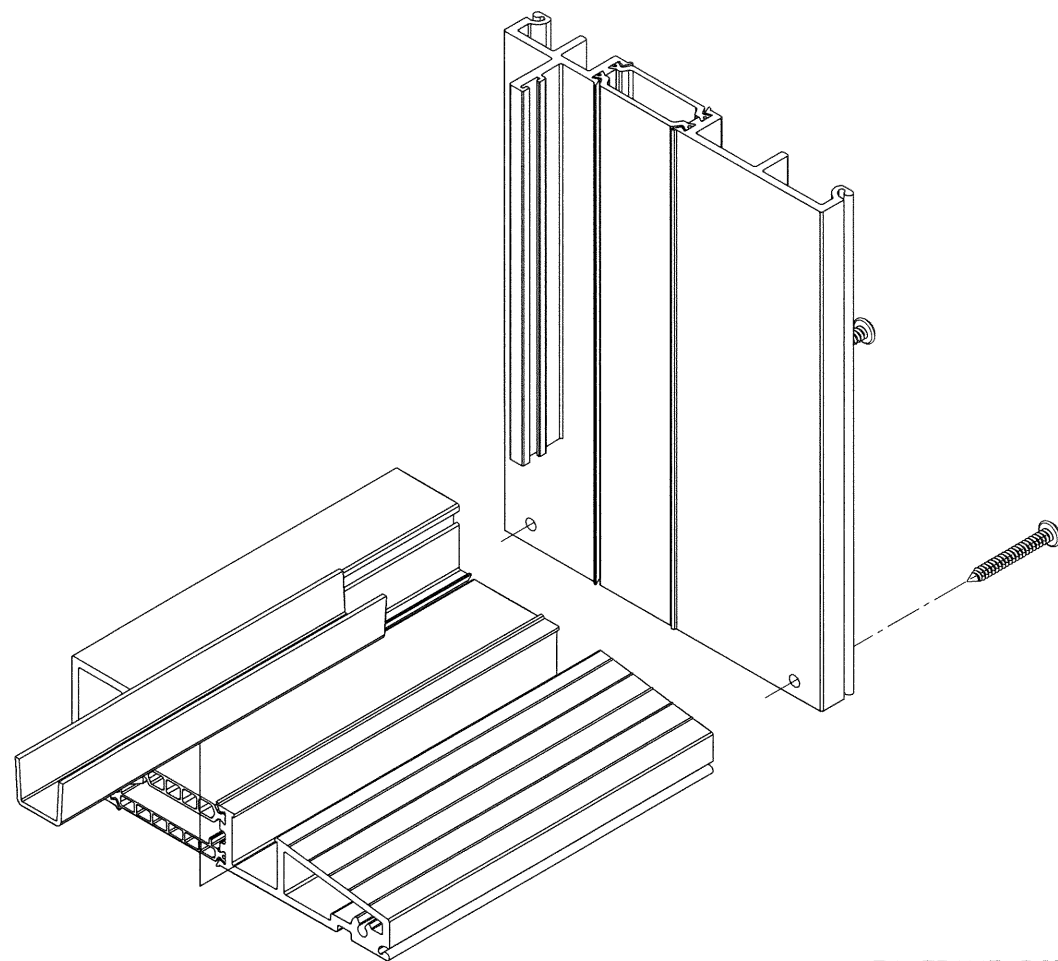


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chk. by:			

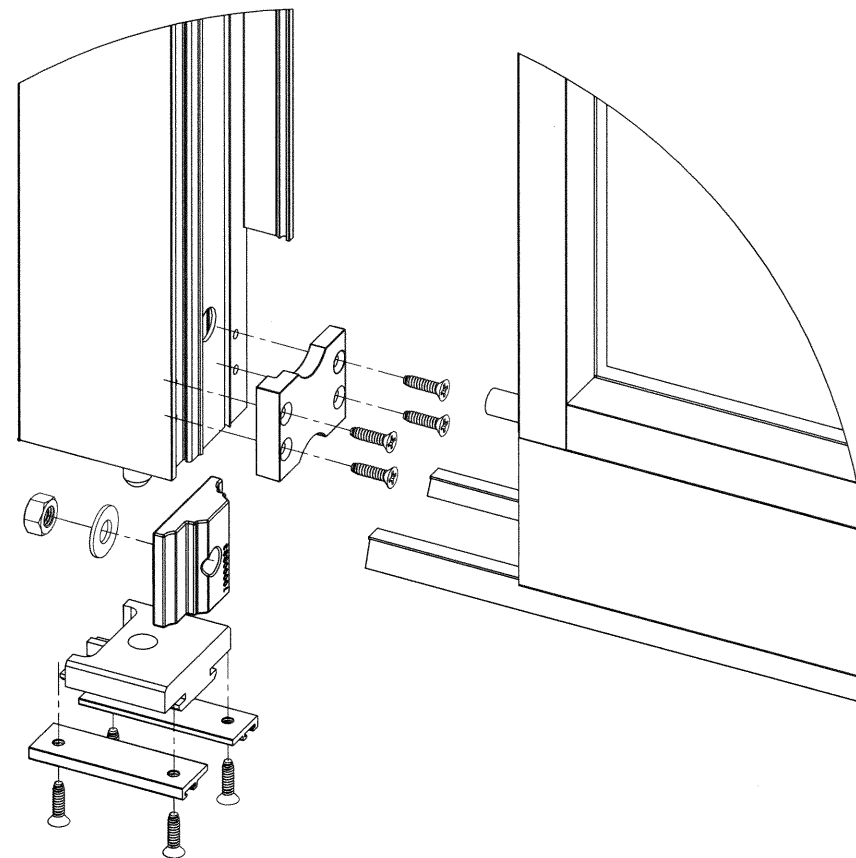
sheet 15 of 16



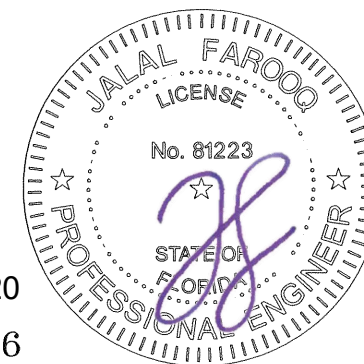
E3 FRAME TOP CORNER



E4 FRAME BOTTOM CORNER



PANEL CORNER



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FL #28736

a f c

AL-FAROOQ CORPORATION
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sheet 16 of 16